

Seaweed Biorefining

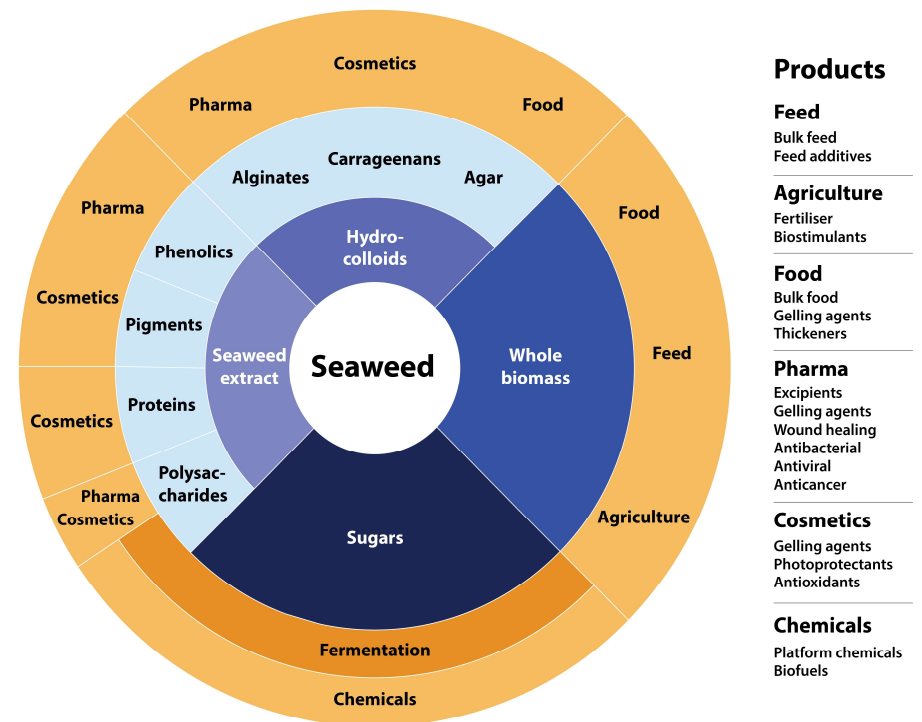
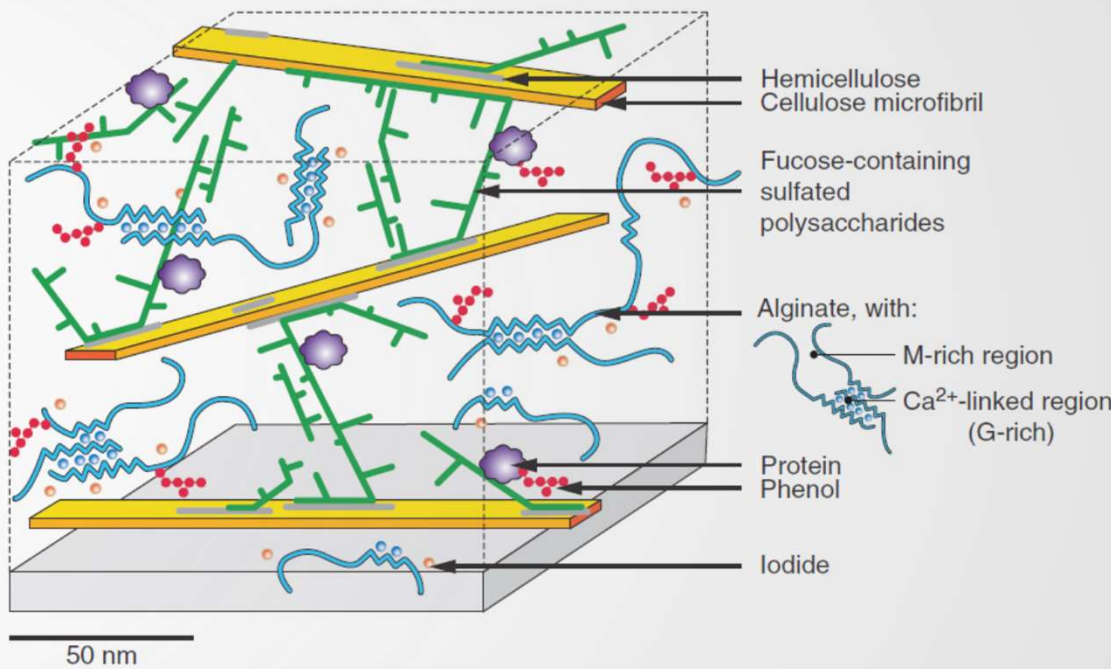
Seaweed farming can contribute to the sustainability of food, chemicals, and material production



It is carbon negative, doesn't compete for land and doesn't require fresh water, fertilizer or pesticides

Annual world production 26.1 million tons (mostly in Asia) ~7.5 USD billion
Production in Europe 250 000 tons Market value €70/ ton +

Seaweed cell walls contain valuable pigments, polysaccharides and other chemicals

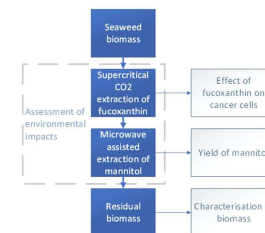
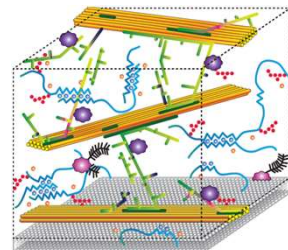
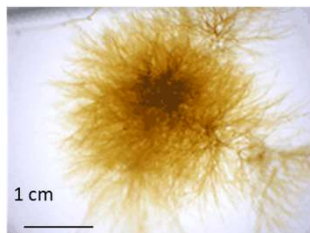


16:00	Session 6: Seaweed biorefining <i>Chair: Leonardo Gomez, University of York</i>	
16:05	Research progress and knowledge gaps in seaweed cultivation and valorisation <i>Thierry Tonon, University of York</i>	17
16:25	Seaweed production in the UK: status, challenges and developments in aquaculture <i>Elisa Capuzzo, Cefas</i>	18
16:45	Flash presentation: Sustainable seaweed: analysing environmental impacts of production and use <i>Tom McMurray, Queens University Belfast</i>	P15
16:50	Sustainable packaging in the context of a seaweed biorefinery focused on biopolymeric materials <i>Erinc Bahcegul, Notpla Ltd.</i>	19
17:10	The Norwegian Seaweed Biorefinery Platform <i>Finn Lillelund Aachmann, NTNU Norwegian University of Science and Technology</i>	20

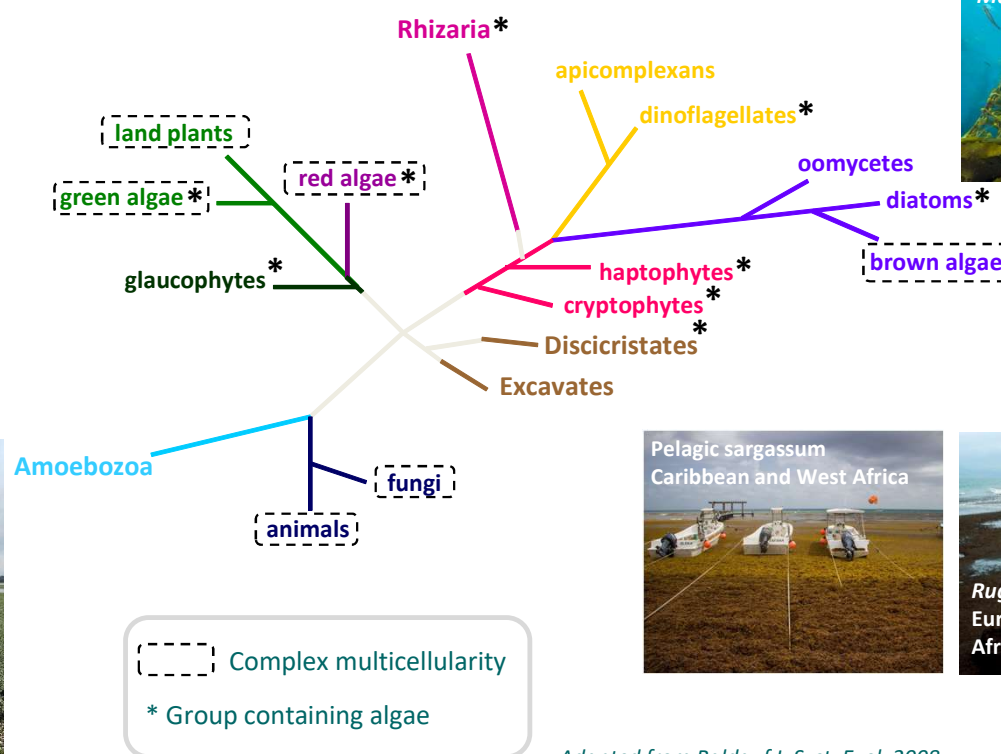
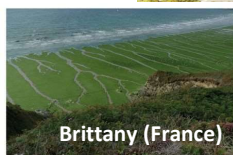
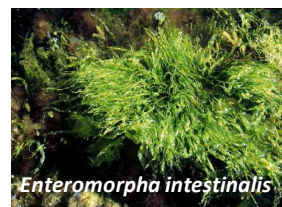
Research progress and knowledge gaps in seaweed cultivation and valorisation

Dr Thierry Tonon

Centre for Novel Agricultural products (CNAP)
Department of Biology - University of York (UK)



Seaweeds... weeds or not weeds?

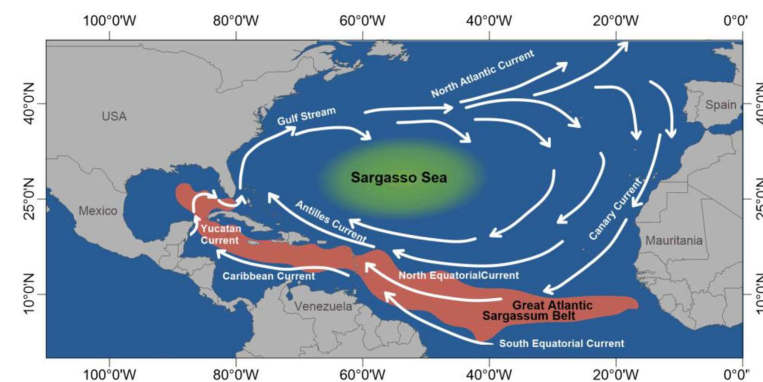


Adapted from Baldauf J. Syst. Evol. 2008

Some seaweeds related facts...

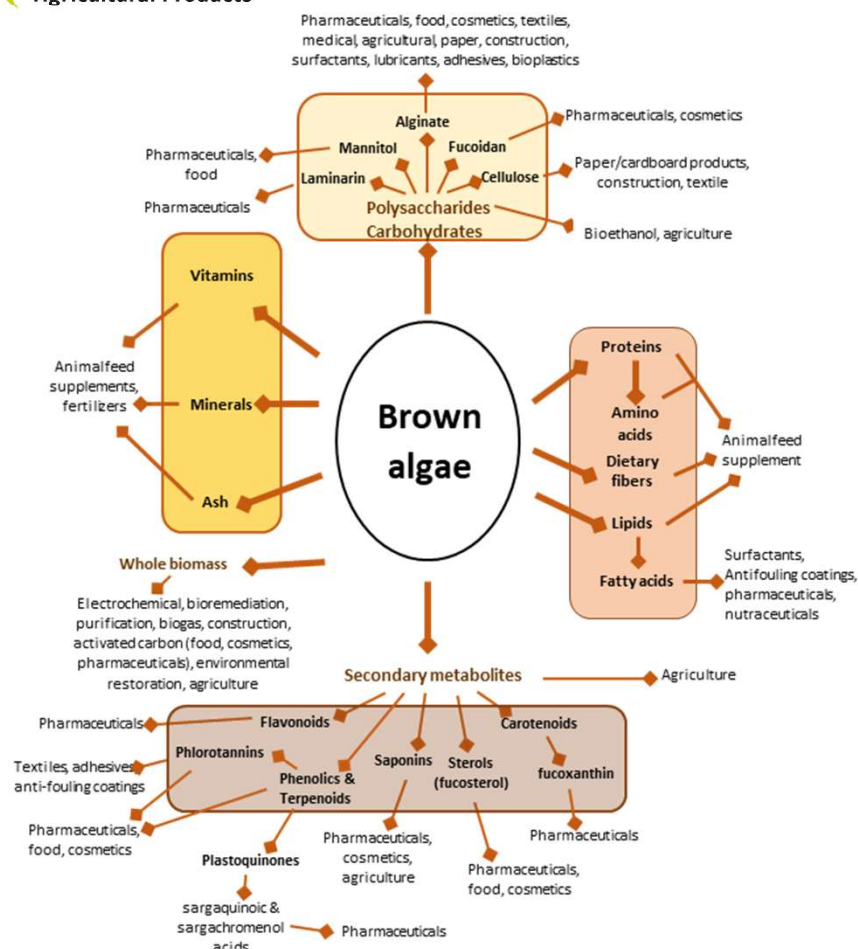
- Global seaweed market: \$6.5 B in 2021 $\Rightarrow$ \$14.6 B by 2031 (*Allied Market Research 2023*)
- FAO 2021:
 - Seaweed production $\sim$ 35 million tonnes - 97 % from Asia
 - 97 % from farming and 3 % from wild harvesting
 - 99 % of farming from Asia - China, Indonesia, South Korea, the Philippines, North Korea, Japan
 - Seaweeds produced: 51.5 % red, 47.5 % brown, 1% green
 - Most seaweeds produced (95%): *Laminaria/Saccharina*, *Kappaphycus/Euchema*, *Gracilaria*, *Porphyra/Pyropia*, *Undaria*
- These numbers do not consider invasive/bloom forming seaweeds
E.g. 22 million tons of floating pelagic sargassum in 2022

Long line of *Saccharina japonica* (China)

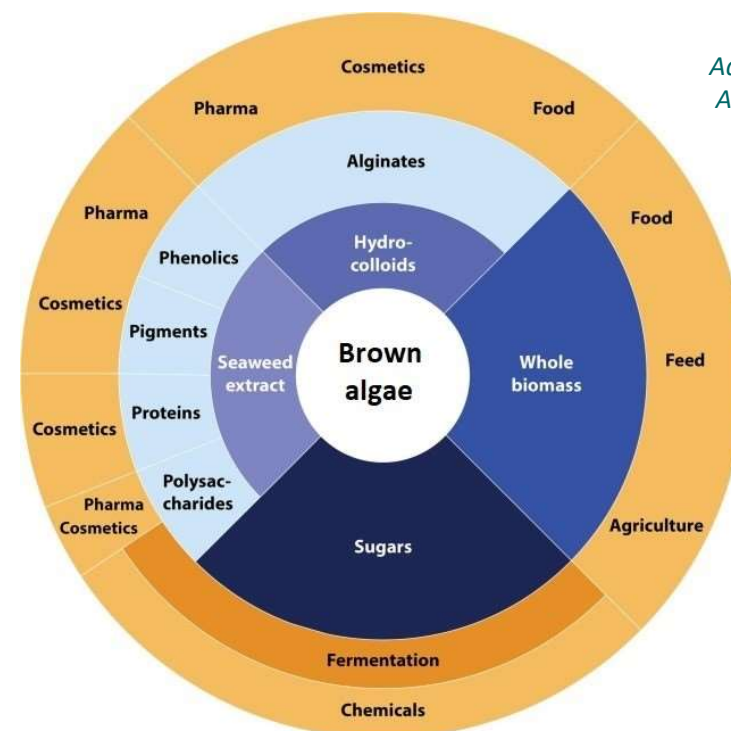


Miranda et al. *Front. Mar. Sci.* 2021

Brown algae: from composition to applications



Adapted from Desrochers et al.
FAO Fisheries and Aquaculture Technical Paper No. 686 (2022)



Adapted from Bennett et al.
Algal. Res 2023

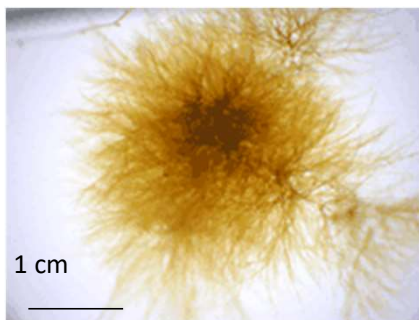
Examples of market values (\$ M)

	2023	2030
Alginates	580	780
Fucoidans	47	203
Fucoxanthin	209	295

Several sources

Brown algae: the MODEL and the CROP

• The MODEL: *Ectocarpus* sp. 7



- Cosmopolitan distribution
- Small size of the organism
- Small size of its nuclear genome (214 Mb)
- Short time life cycle completed in the lab (~3 months)

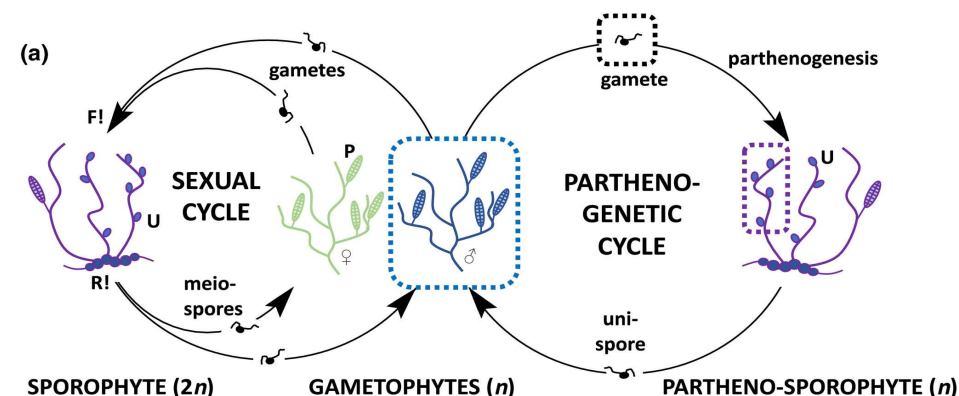
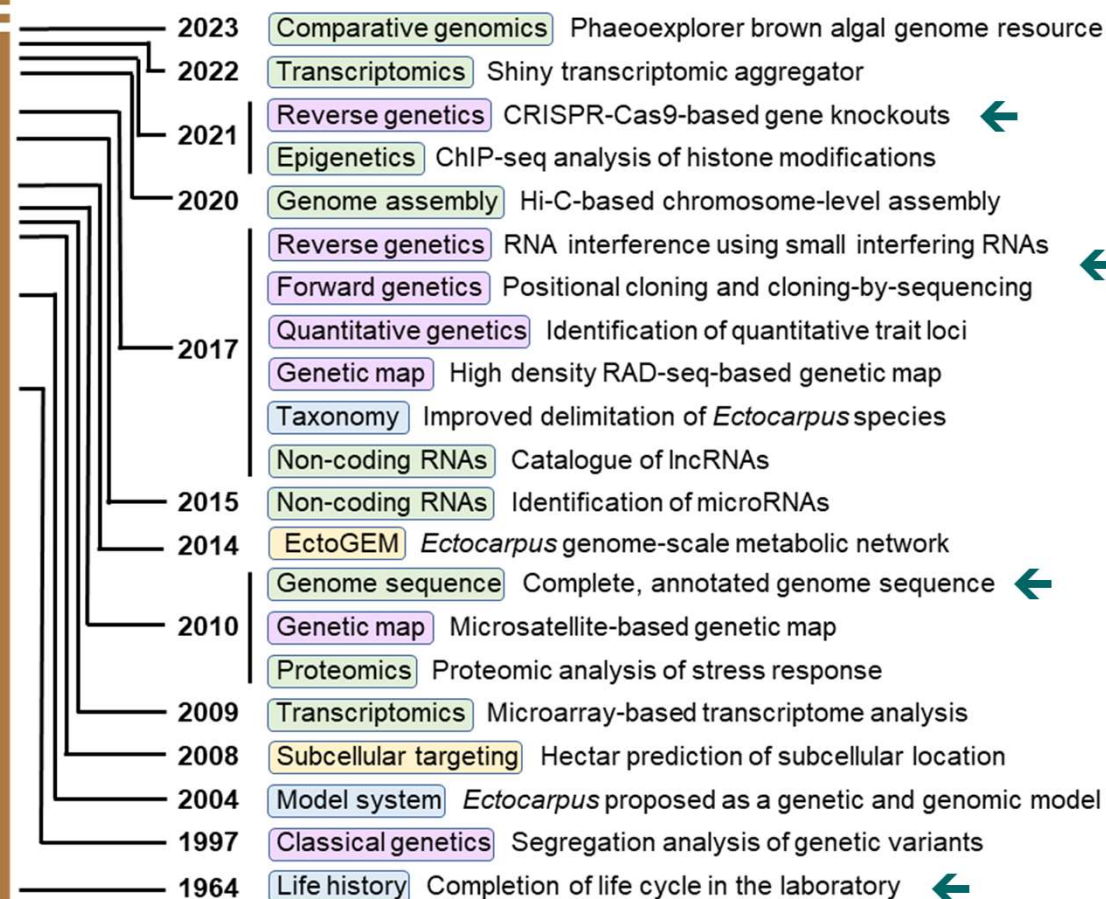
• The CROP: *Saccharina latissima*



- Found across the North Atlantic, Eastern Pacific, and Arctic Oceans
- The most farmed kelp species in Europe and North America

The model *Ectocarpus* sp. 7

Adapted from Cock et al. *J. Phycol.* 2023



Badis et al. *New Phytol.* 2021



⇒ To explore the functions of brown algal genes in a broad range of contexts including cell biology, development, metabolism, reproduction, interactions with other organisms, and resistance to stress.

The Phaeoexplorer project

- Genome and transcriptome data for **40 brown algae** and **4 sister species**
- To establish a **genomic data resource** designed specifically to facilitate investigation of the **emergence and diversification of key biological traits within the brown algae**, particularly those associated with the transition to **complex multicellularity**

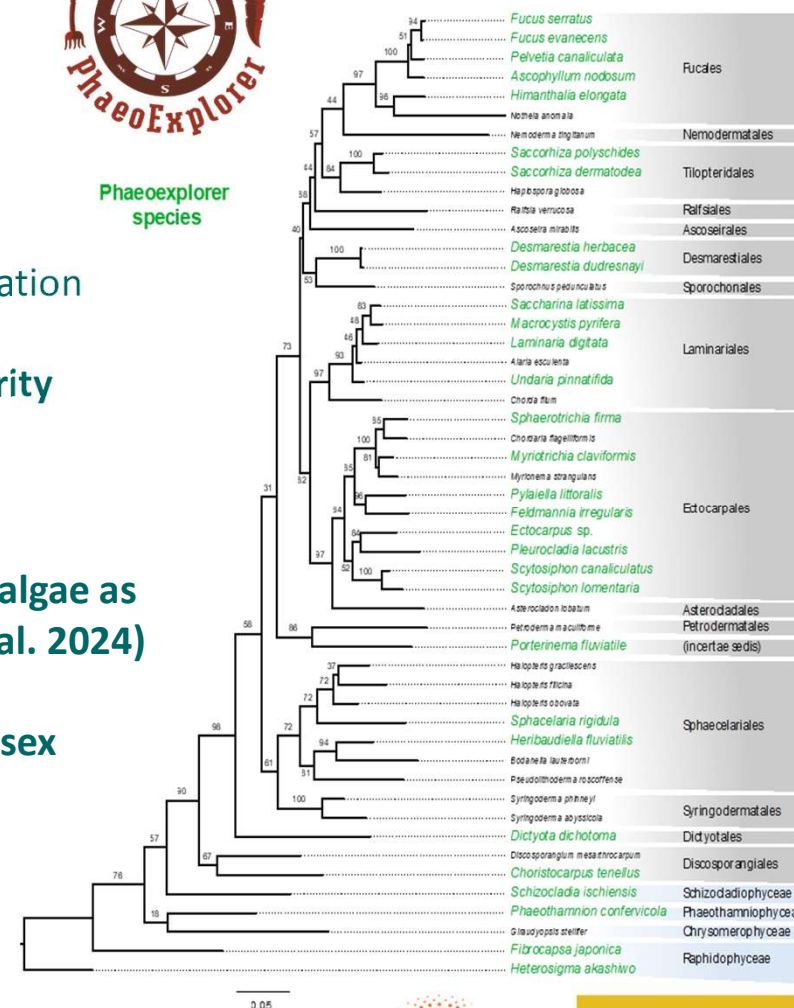
bioRxiv
beta
THE PREPRINT SERVER FOR BIOLOGY

- Evolutionary genomics of the emergence of brown algae as key components of coastal ecosystems (Denoeud et al. 2024)

- Origin and evolutionary trajectories of brown algal sex chromosomes (Barrera-Redondo et al. 2024)



Phaeoexplorer
species



The crop *Saccharina latissima*

- Cultivation process: nursery stage + sea farming stage

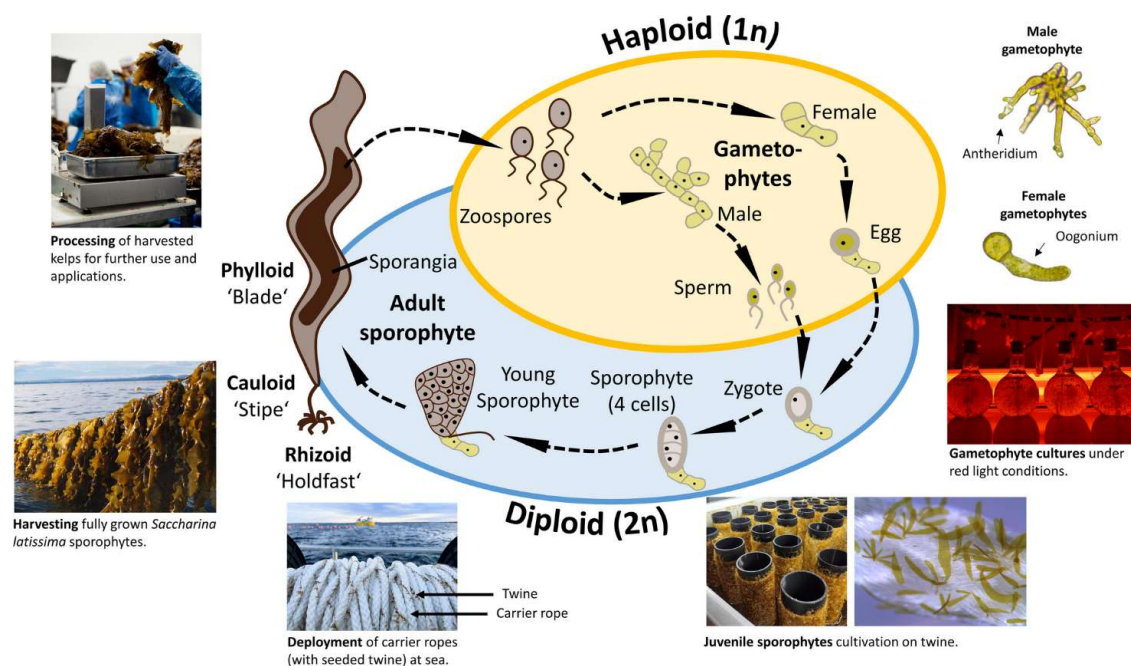
- Full life cycle controlled in the laboratory

⇒ Seed banking and hatcheries

- Recent advances on the roles of abiotic factors on the biology and development of the gametophytes

- Better understanding of the influence of nursery practices on biomass yield and composition after sporophytes sea farming

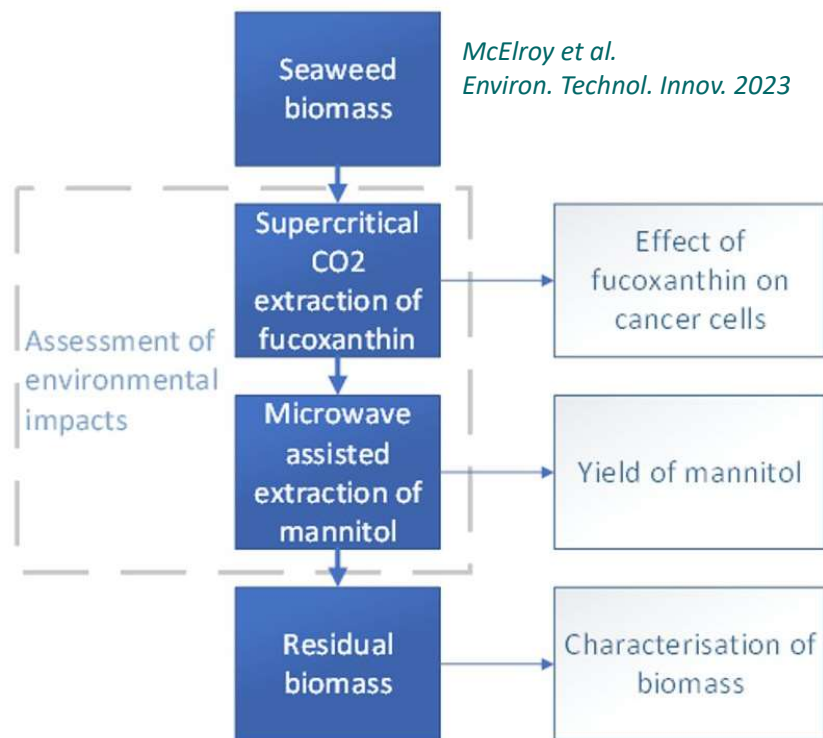
- More evidences on the impact of site location, deployment time and depth the on growth, quality and chemical composition of the biomass



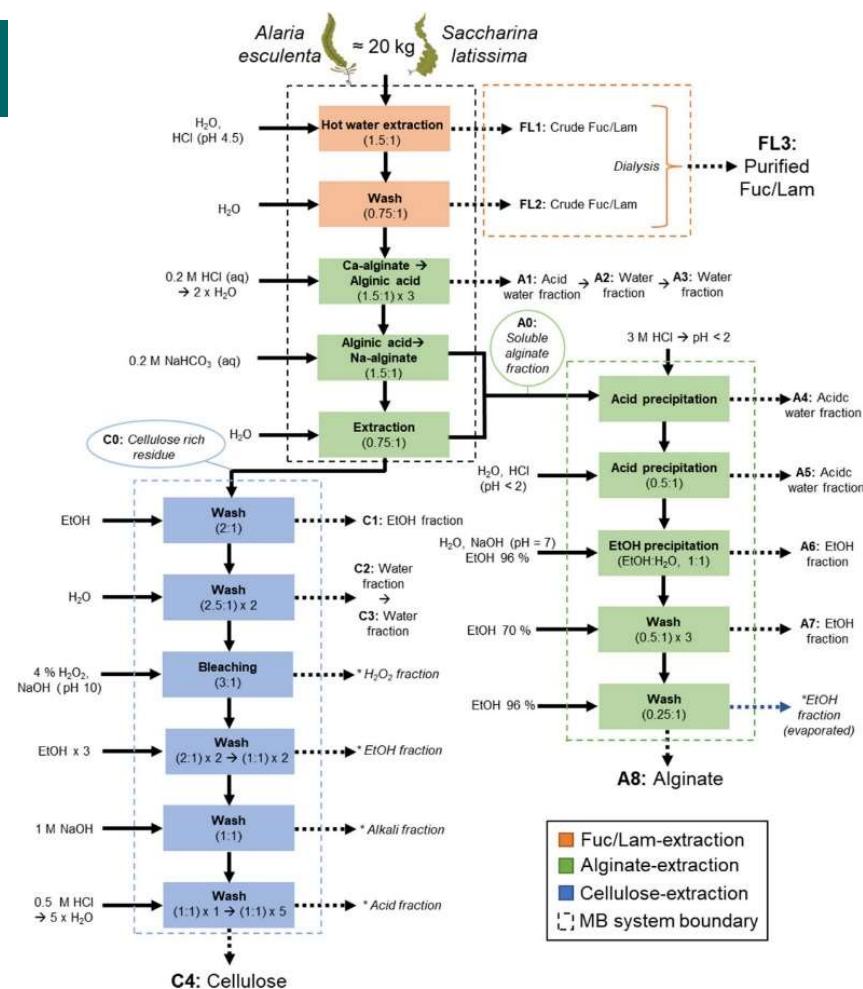
Sather et al. J. Appl. Phycol. 2024

The crop *Saccharina latissima*

- Different biorefinery processes for several targeted products



Birgersson et al. Algal Res. 2023



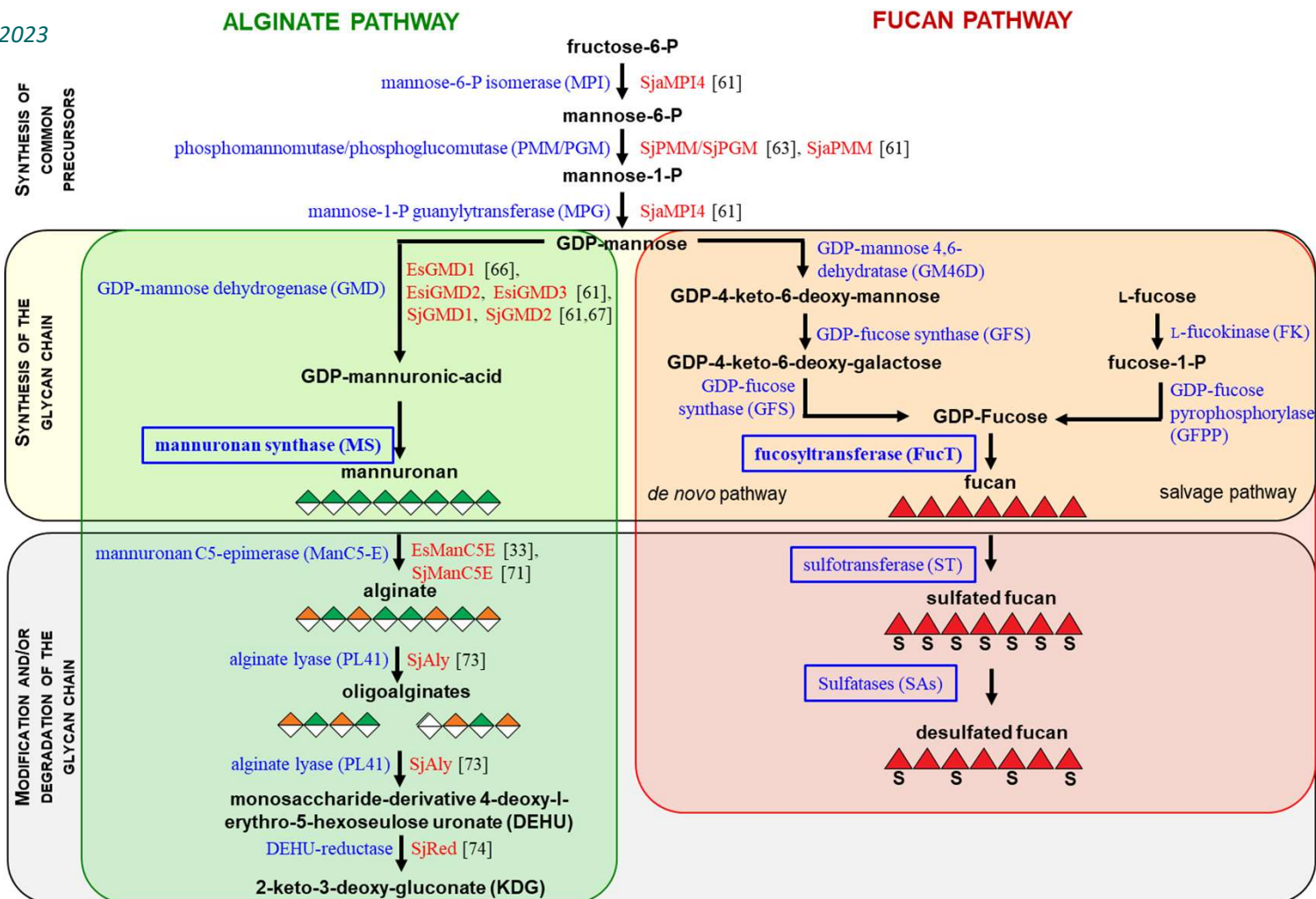
- Optimisation of ScCO₂ extraction of fucoxanthin
- Extraction of fucoidans and alginate possible in residual biomass

- Sequential chemical extraction of laminarin, fucoidan, alginate and cellulose
- Development of mild chemical methods to avoid compromising the molecular weight of polysaccharides (alginate)



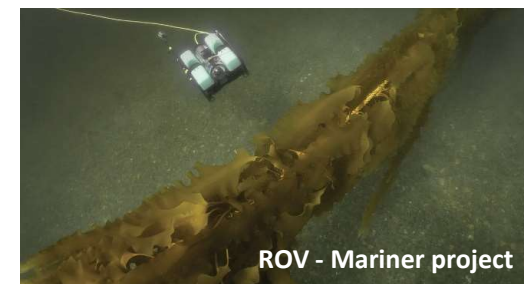
Gaps in basic knowledge on brown algae: the cell wall

Mazéas et al. Semin. Cell Dev. Biol. 2023



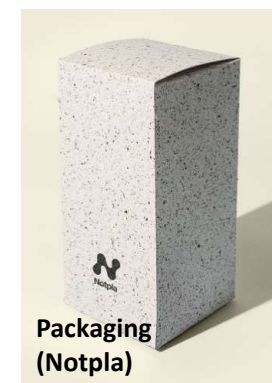
Potential directions for seaweed research (biology-engineering)...

- **Biological knowledge:** adapt and/or develop new analytical tools, create new resources
- **Selection (and breeding?)** to develop climate-resilient and productive strains – need to limit impact on local genetic diversity:
 - Abiotic factors: habitat degradation (water pollution, rising sea temperatures, ocean acidification)
 - Biotic factors : diseases – biosecurity; epiphytism – biofouling
- **Seed banks and hatcheries:** more species, more locations to make the industry more resilient
- **Cultivation methods:** from “low tech” to “high tech”?
 - On-shore, shallow water, intertidal zone, off-shore
 - New equipment and farming techniques to be more cost-effective, e.g. ROVs for farm inspection and biomass quantification and composition



Potential directions for seaweed research (biology-engineering)...

- **Local knowledge on feedstock:** productivity, yield, seasonal variations/consistency in biomass composition
- **Environmental impact of seaweed farming and assessment of ecosystem service benefits** provided by seaweeds
- **Biomass processing approaches** combining physical, chemical and enzymatic treatment to find the best trade-off between costs and sustainability.
- **New products**



⇒ **Combine biology and engineering research with innovation to develop seaweed biotechnology and support the seaweed industry as part of the Blue Economy**

Research progress and knowledge gaps in seaweed cultivation and valorisation



- Colleagues in CNAP
- Previous colleagues at the Station Biologique de Roscoff
- You for your attention



3rd BBNet Conference, 11 April 2024

Seaweed production in the UK: status, challenges and developments in aquaculture

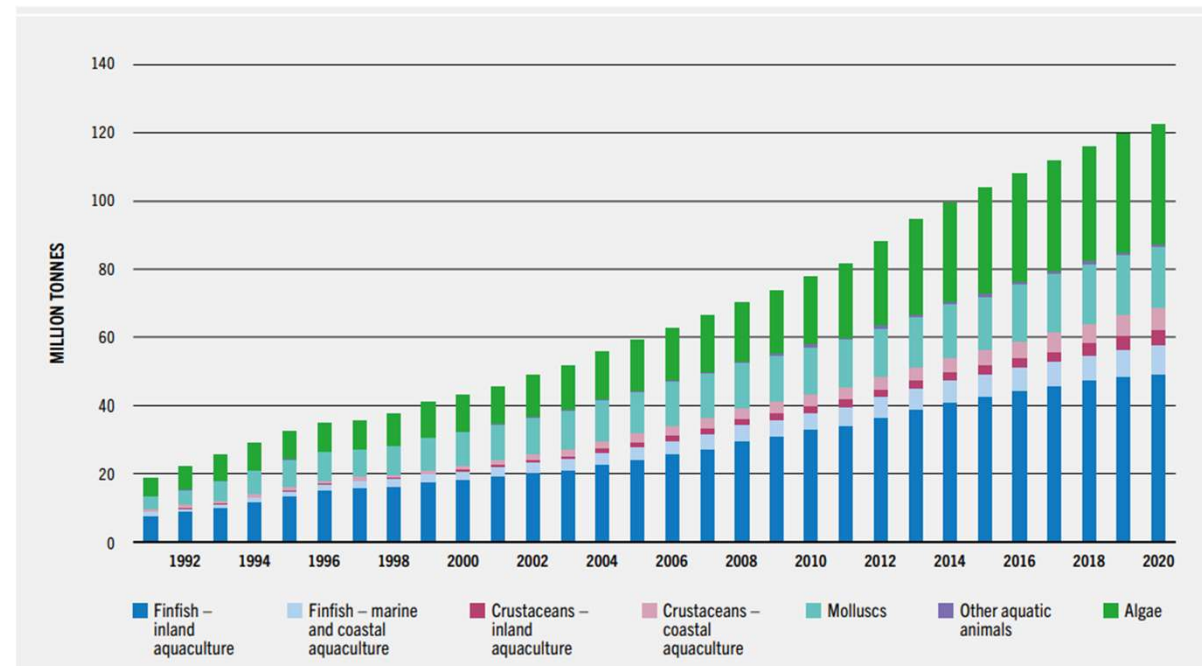
Global algae production

- 2nd largest aquaculture crop

- 35 million tonnes of algae produced in 2020

- USD 16.5 billion market value

- Asian countries responsible for majority of production



Source: FAO 2022



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Fisheries & Aquaculture
Science

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Cefas

UK seaweed industry

Food / feed / soil enricher

Late 17th & 18th cent.

Soda ash

(glass, soap, linen bleaching)

19th & early 20th cent.

Iodine

(tincture of iodine)

20th cent.

Hydrocolloids

(gelling agent in food and non-food applications)

Resurgence in the last decade & development of seaweed aquaculture

Drivers:

- Multiple uses and products (e.g. food, bioactives)
- Ecosystem services (bioremediation, provision of habitat)
- Alternative livelihood, job opportunities, new value chains



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UK production – wild harvest & aquaculture



<https://www.uistasco.com/scottish-seaweed-harvesting/>



<https://www.bbc.co.uk/news/>

- By hand (labour intensive)
- 'Limited' quantities harvested
- Variety of species



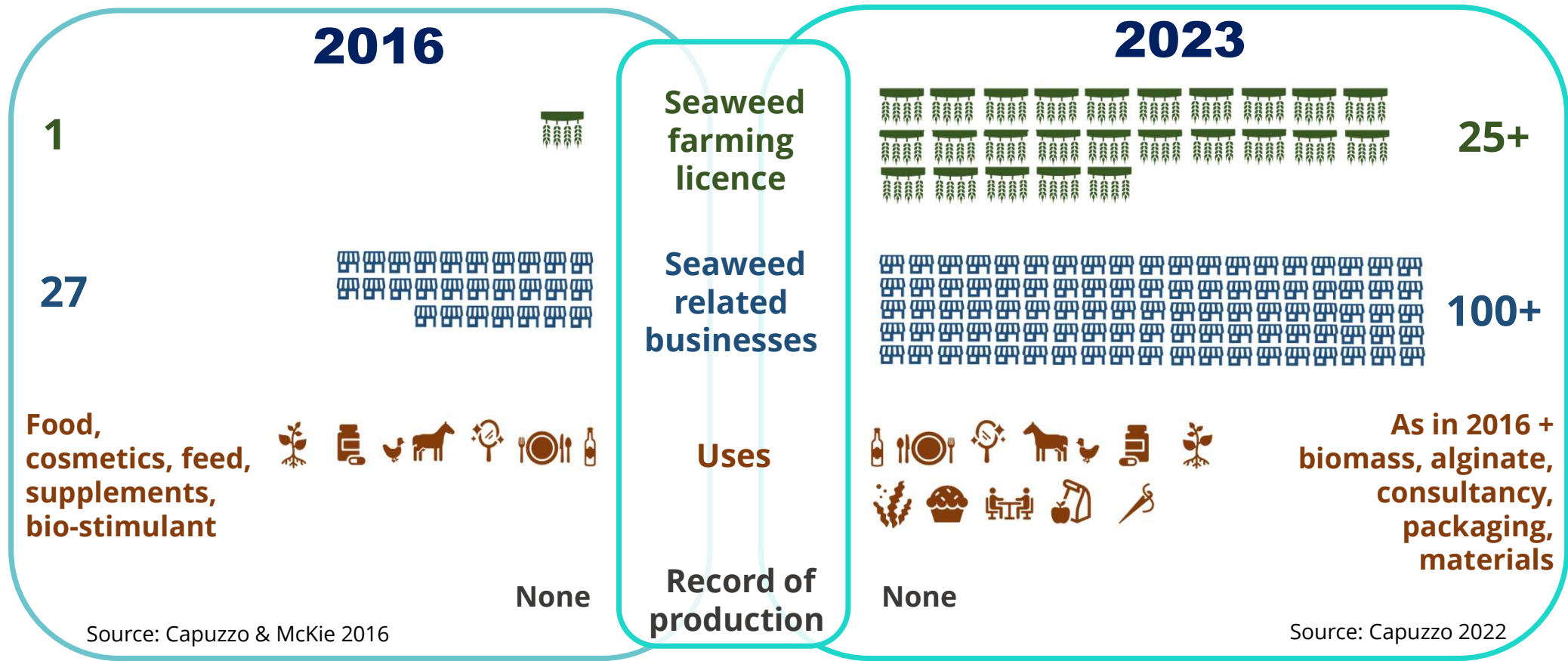
<https://saeseaweed.co.uk/>



Development of seaweed aquaculture in the UK over the last decade



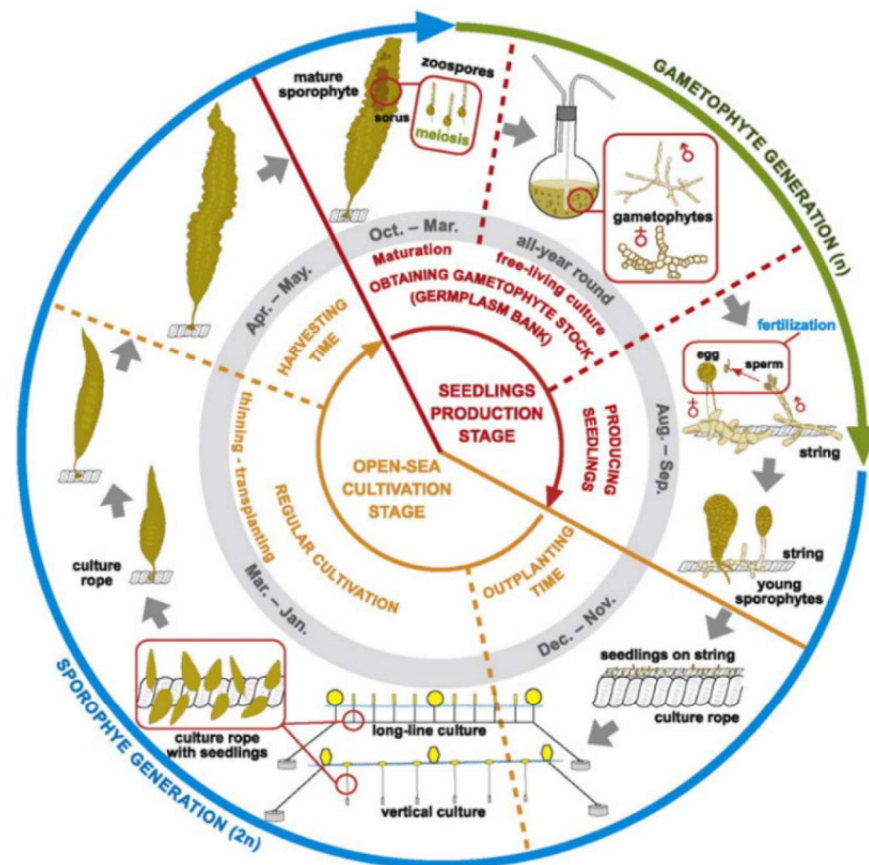
A developing industry in the UK



Getting started with seaweed farming - challenges

- Which species? → Few species are currently successfully farmed in the UK
- Where? → Optimal location with suitable environmental conditions
- How? → Different methods available
- Which use? → Will determine production & processing

Need of a marine licence!



Tullberg et al. 2022

Seaweed species

Saccharina latissima,
Laminaria digitata,
Laminaria hyperborea,
Alaria esculenta,

Palmaria palmata,
Porphyra spp [R&D]
Osmundea pinnatifida [R&D]

Ulva spp

Only some of these species (e.g. *S. latissima*) are currently cultivated successfully in the UK while others (e.g. *Porphyra* spp.) are not farmed yet due to uncertainty around the species' life cycle



photo credit: the Cornish Seaweed Company



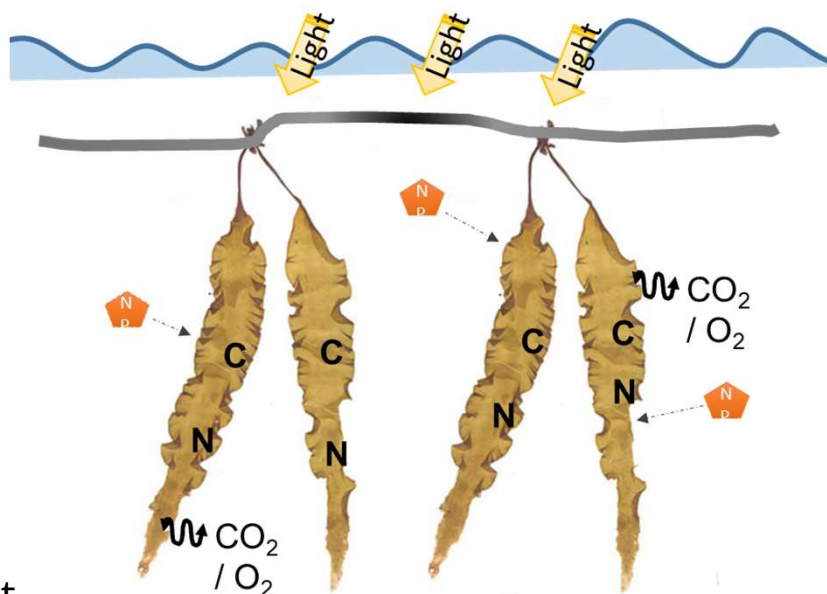
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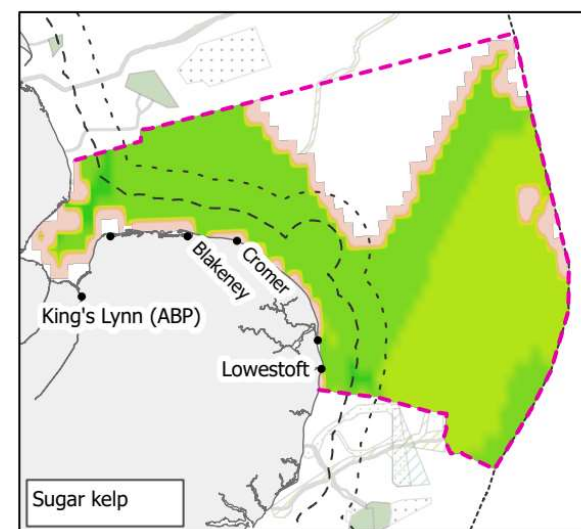
 **Cefas**

Location, location, location

- Temperature
- Salinity
- Light availability
- Nutrients
- Water movement
- Water quality
- Depth
- Distance from port
- Other uses of the area



Example of aquaculture suitability maps



<https://hethelinnovation.com/seaweed-in-east-anglia/mapping-the-opportunity-for-colocation/>

Production related strongly to nutrient & light: low nutrient concentrations and/or poor light give poor production.

Very high nutrient concentrations give poor carbohydrate content

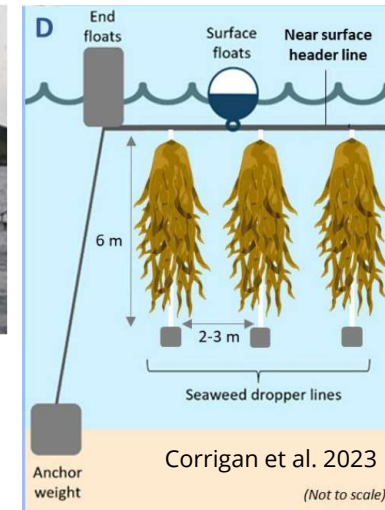
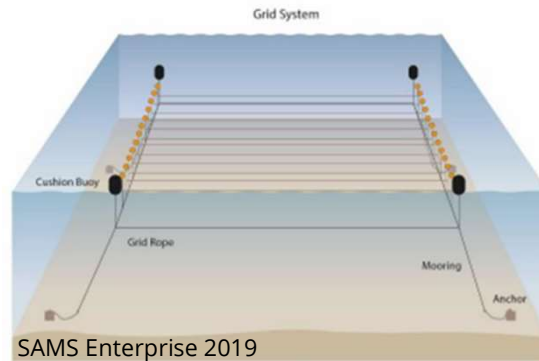
Van der Molen et al. 2018

Which method?

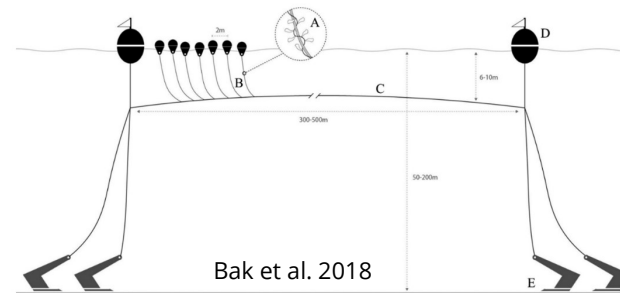
Multiple techniques (longline, droppers,...) different substrata to grow seaweed (e.g. twine, mesh).

Methods chosen to suit location, farm size, yield, species farmed, end uses and environmental conditions.

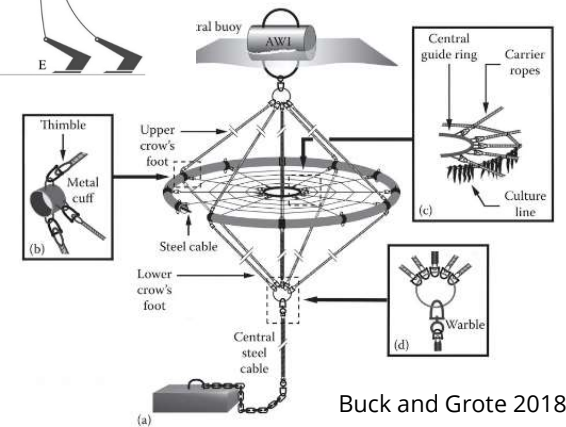
Not possible to identify “one method that fits all locations”



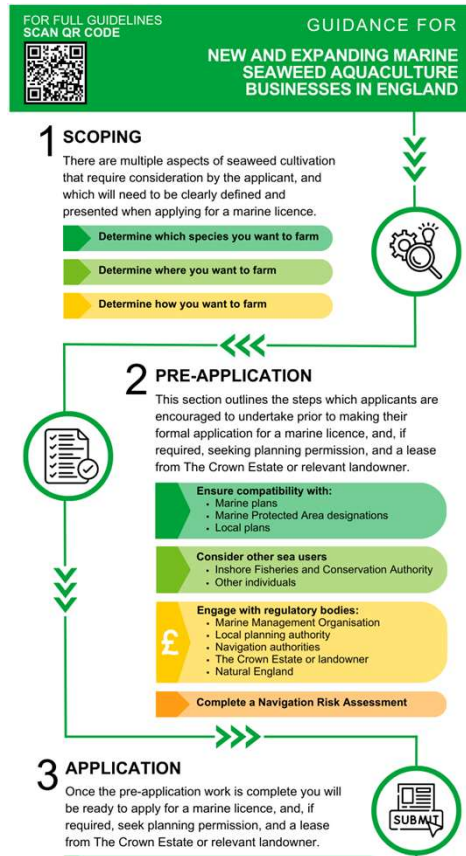
<https://www.innovationintextiles.com>



<https://www.northseafarmers.org/>



Marine licence & social licence to operate



Cornwall seaweed farms opponents celebrate as plans dropped

8 January



- Farm 'ruins the view'
- Conflict with other uses (e.g. recreation)
- Uncertainty about environmental impact of seaweed aquaculture

Environment Climate crisis Wildlife Energy Pollution

Cornwall

Cornwall alarmed by seaweed farm plans close to Padstow coast

Two companies are applying to build farm in 1 sq km zoned-off area off Port Quin close to Port Isaac

Steven Morris and Ben Endley
Wed 28 Feb 2024 12:25 GMT

Share



A beach in the Carris estuary between Rock and Padstow, north Cornwall. Photograph: Anthony Kay/Katny



Locals in beautiful UK seaside village outraged as huge new seaweed farm set to ruin view

The company behind the scheme withdrew their original application after a public outcry.

By ISABELLA MARSANS, OLIVIER VERGNAULT

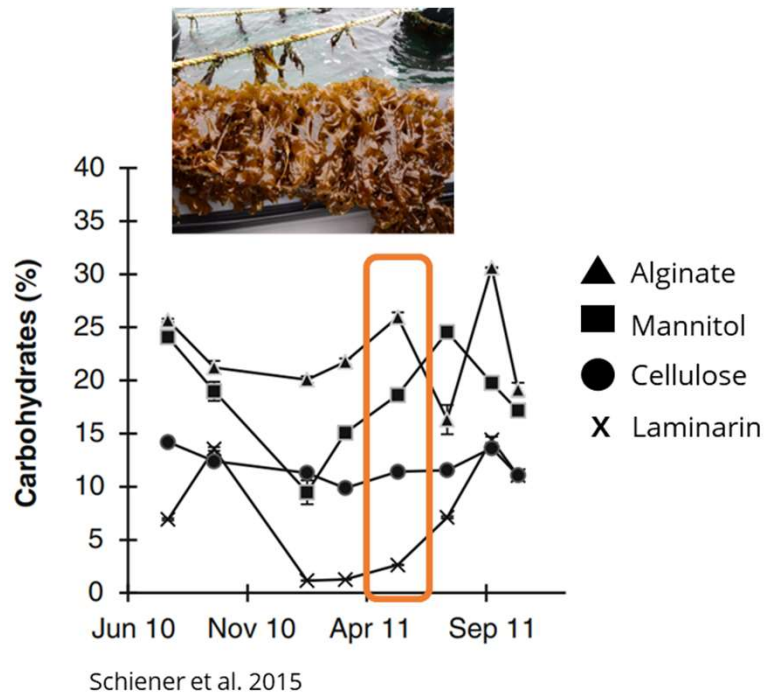
09:09, Thu, Feb 15, 2024 | UPDATED: 10:08, Thu, Feb 15, 2024

Facebook Twitter Instagram LinkedIn Pinterest YouTube BOOKMARK



Harvesting time – April to June

Composition



Biofouling



Epiphytes

Tunicates

Bryozoan

Highest yield in June

Biofouling start in May → highest in August

Post-harvest primary-processing / stabilisation

Harvested seaweed need to be stabilised quickly

Primary processing:

- drying
- lactic acid fermentation & storage under anaerobic conditions
- freezing

May potentially also need blanching, chopping, grinding

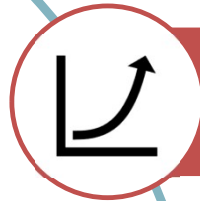
Processing may affect seaweed properties and consequently the best used for biomass

Processing can require high energy consumption



<https://www.bbc.co.uk/news/business-53610683>

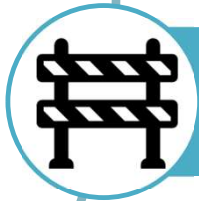
Conclusions



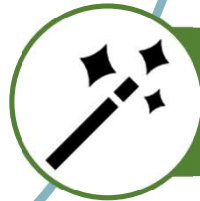
Seaweed industry is a growing area in the UK - more farms, more businesses & more products, BUT still no records of production



There is an increased product and business diversification



Knowledge gaps and challenges are still present for production, processing and value chain (e.g. technical, financial, market)



Need for innovation and R&D to amplify opportunities, drive sector development; increased knowledge sharing





Thanks for your attention

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The Norwegian Seaweed Biorefinery Platform

by Prof. Finn L. Aachmann – leader of the Norwegian
Seaweed Biorefinery Platform (SBP-N) –
finn.l.aachmann@ntnu.no



Norwegian University of
Science and Technology

Foto: Seaweed Solution AS



Historical use of seaweed in Norway



Photo: Schrøder/Sverresborg Trøndelag Folkemuseum

*Cultivated seaweed
A sustainable resource*

4th era
2020s



~180 000 ton/Y
Polysaccharides
for food, industrial and
medical application

The era of science

3rd era
1960s

*mapping our
national resources
(after WWII)*

**Norsk institutt for tang- og
tareforskning (NITT)**

~20 000 ton/Y
Feed supplements
Fertilizer

Kelp meal

2nd era
1930s

Industrial need
for minerals (e.g.
glass, gun
powder)

1st era
1750s

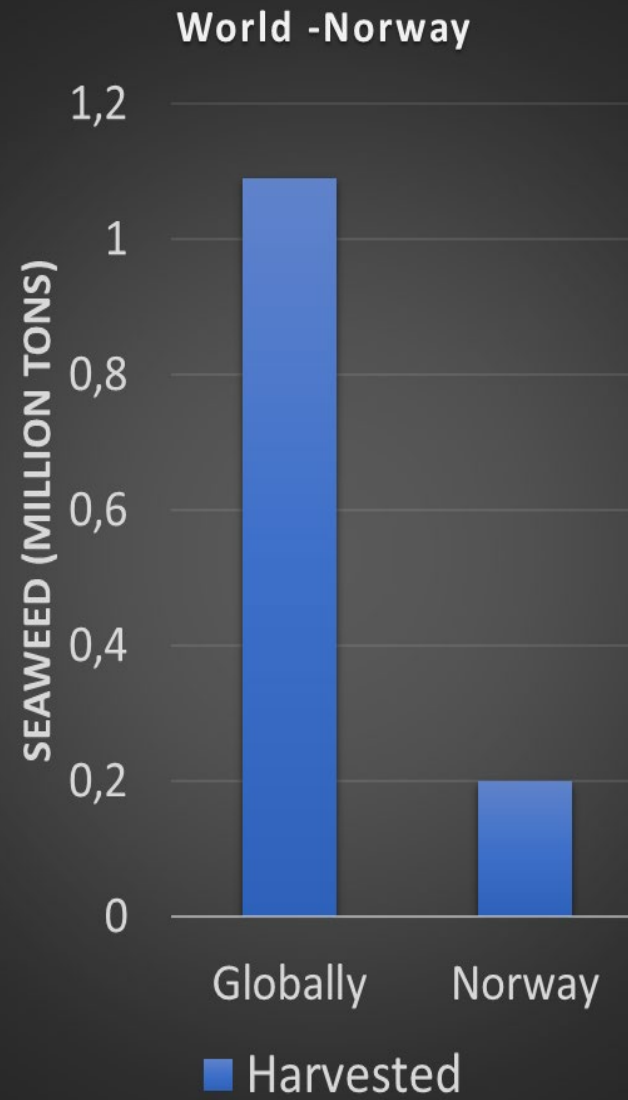
Kelping
~200 000 ton/Y
Soda, Iodine,
'saltpeter'

Feed and Food
Fertilizer
Fuel

In need of better



Seaweed industry in Norway – wild collected seaweed



Wild collected seaweed in Norway

Ascophyllum nodosum

Process ~20 -30 000 tons harvested seaweed annually for feed ingredients and agriculture uses. Annual turnover ~180 million NOK



Laminaria hyperborea

In Norway: ~150 000 tons of harvested seaweed annually for alginate production. >600 applications and export 1 Billion NOK.

> 50 mill ton of *L. hyperborea* in Norway



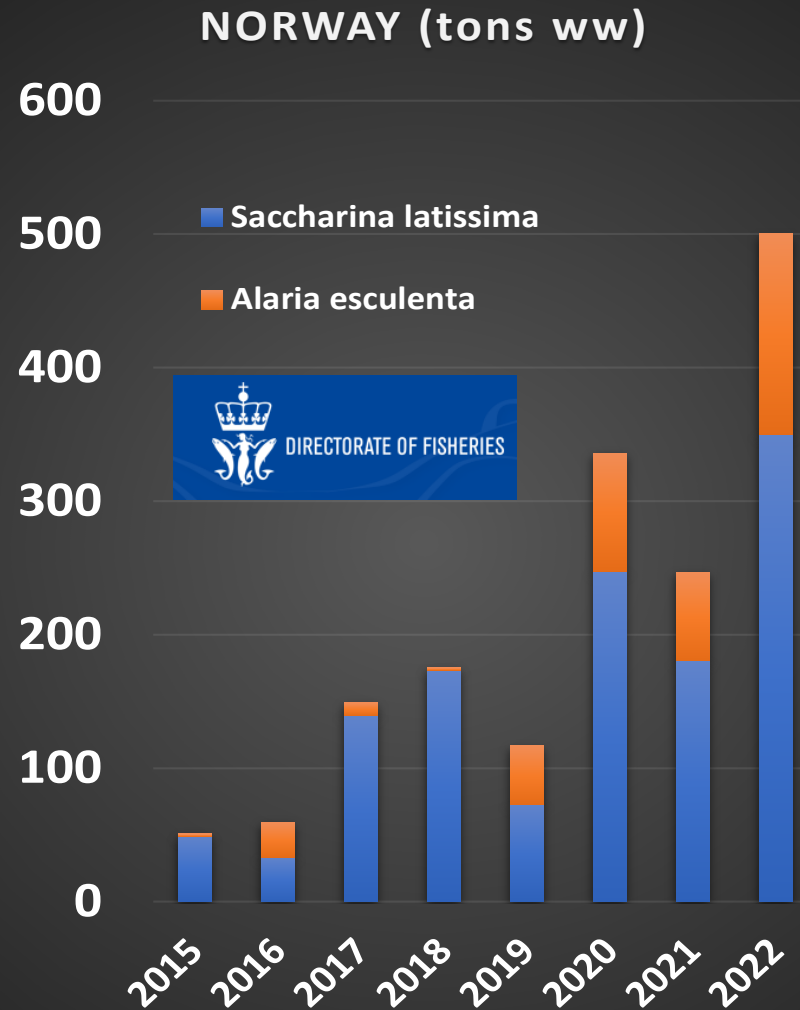
Norwegian utilisation represent 15-20% global wild harvest



Seaweed industry in Norway – seaweed cultivation



Sugar kelp
(Saccharina latissima)



Winged kelp
(Alaria esculenta)

The Norwegian cultivated seaweed industry is small but growing!

Challenges in seaweed value chains

Wild biomass

Low stability of biomass after harvest

Cost-intensive processing

Few species currently exploited

Some products lack good applications

Low accessibility of biomass
for further growth

Biomass currently not fully utilised

Prioritization of high-cost
applications

Cultivated biomass

High dependence on manual labor

Short time window for harvesting

High production costs

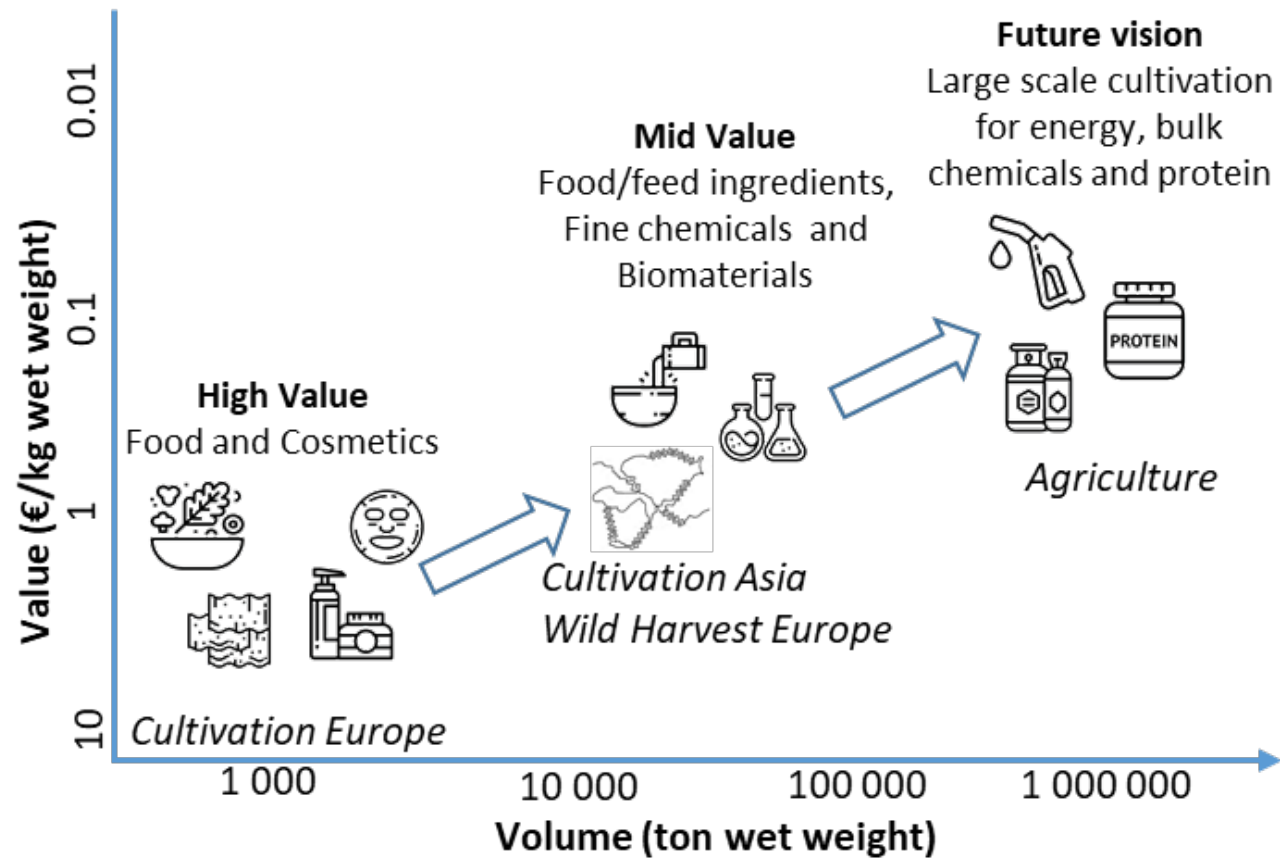
Market not yet developed

Lower quality alginates (for
specific applications)

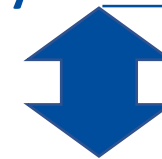


«Market roadmap»

From high value Food to industrial commodities



Industrialization of cultivation, harvest and processing necessary to reduce production cost



The supply of biomass must be high enough to enable a market pull

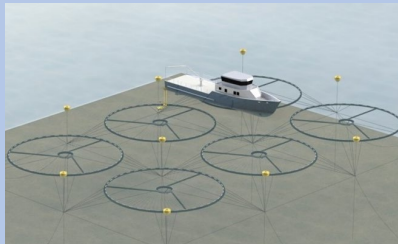


The Norwegian Biorefinery Platform SBP-N

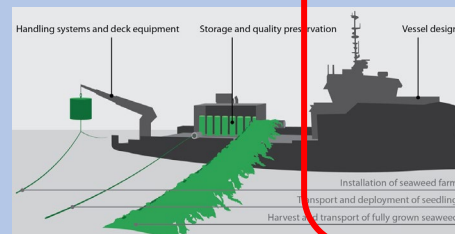
"BREEDING"



CULTIVATION



HARVESTING AND PROCESSING



BIOREFINERY



PRODUCTS AND APPLICATIONS

PRODUCTS



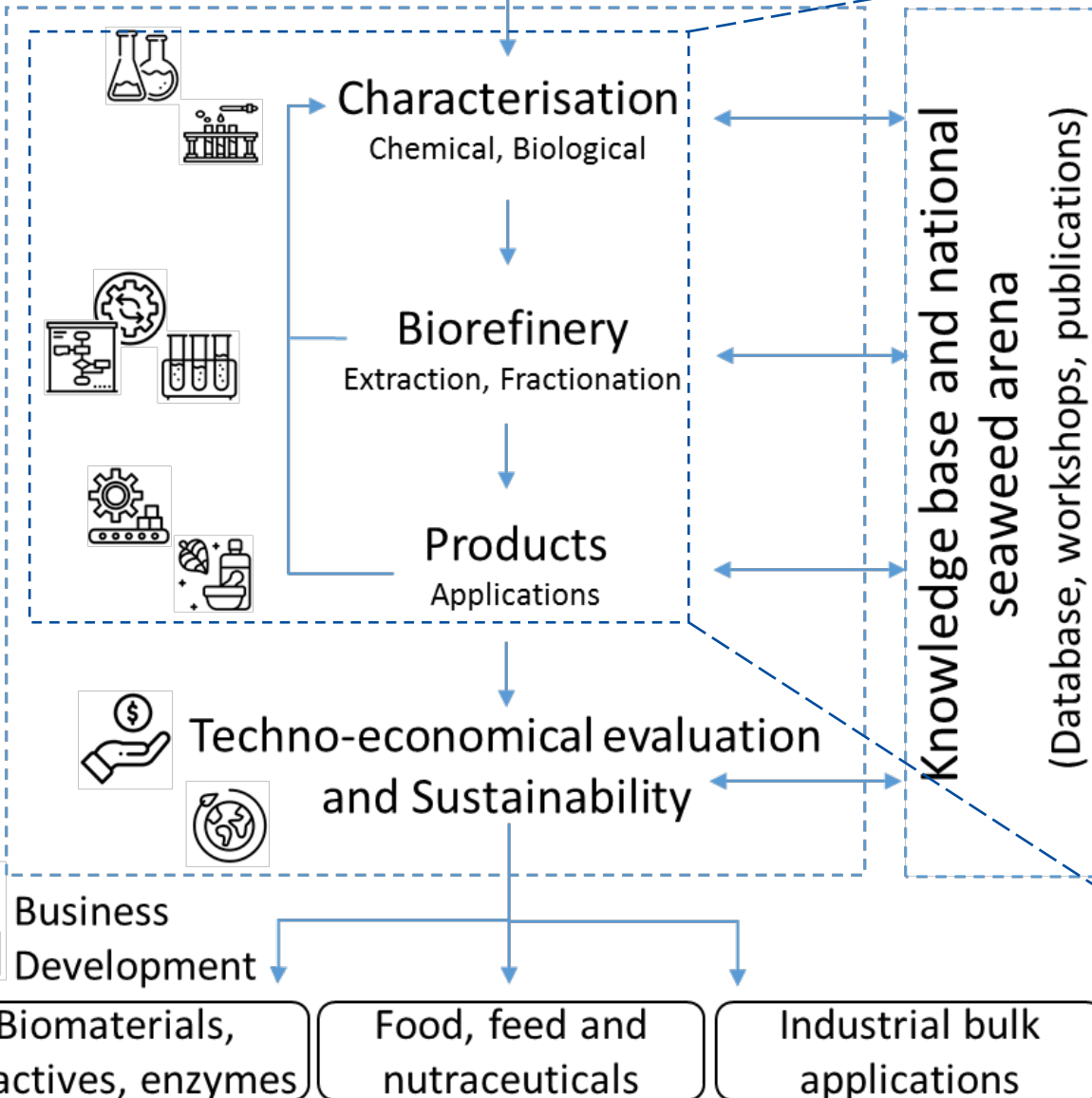
TAILORED PRODUCTS

RESEARCH, INNOVATION, NEW SEAWEED BASED INDUSTRY

The Norwegian Biorefinery Platform SBP-N



Harvested seaweed
Cultivated biomass



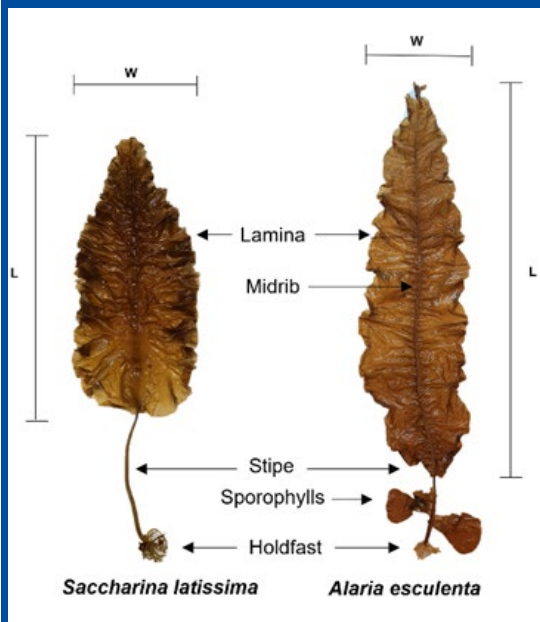
The platform serves as a hub for **research, knowledge, methodology** and **stakeholder networks**.

- ✓ SBP-N will aid in the regulation of macroalgae cultivation and harvesting industries, and in the characterization of macroalgae-derived products.
- ✓ Focus on characterizing biomass, advancing technology for sustainable biorefinery processes, and establishment of high-value and bulk product pipelines.

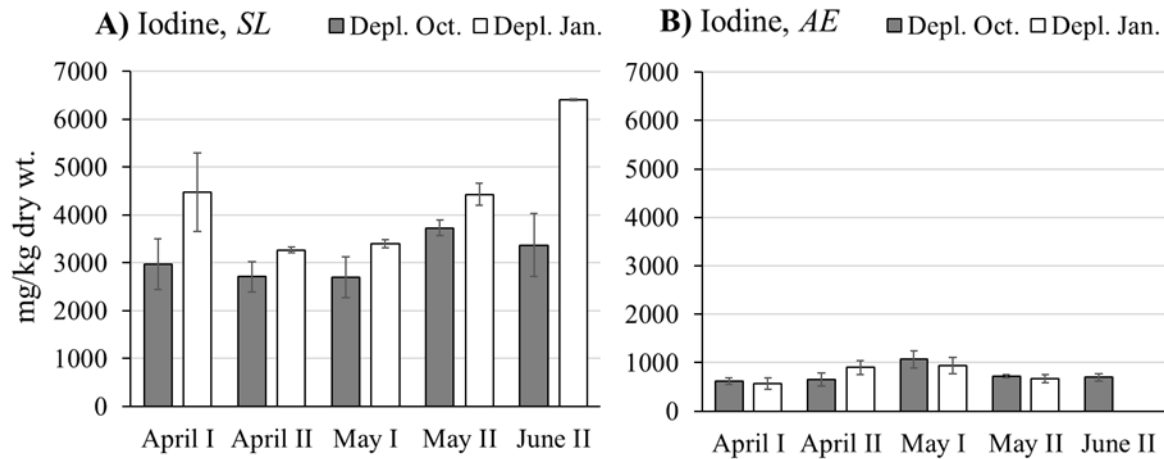
Case study 1: Understanding compositional changes in the biomass



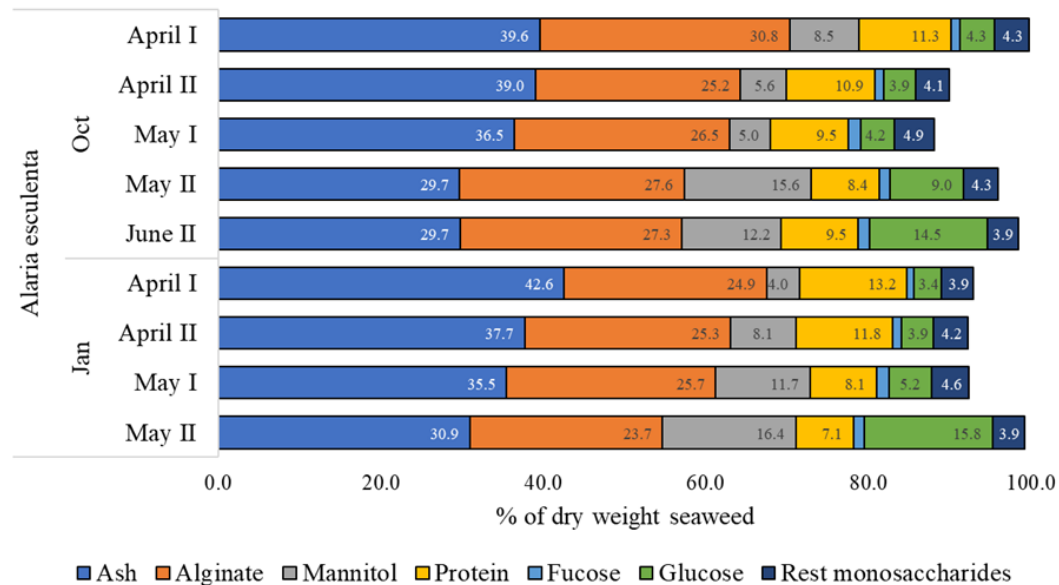
Changes in growth and composition of cultivated *Saccharina latissima* (SL) and *Alaria esculenta* (AE) at different deployment and harvesting times



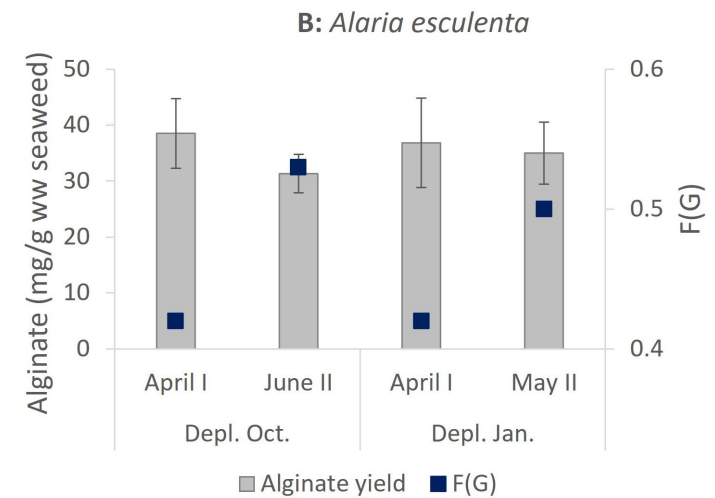
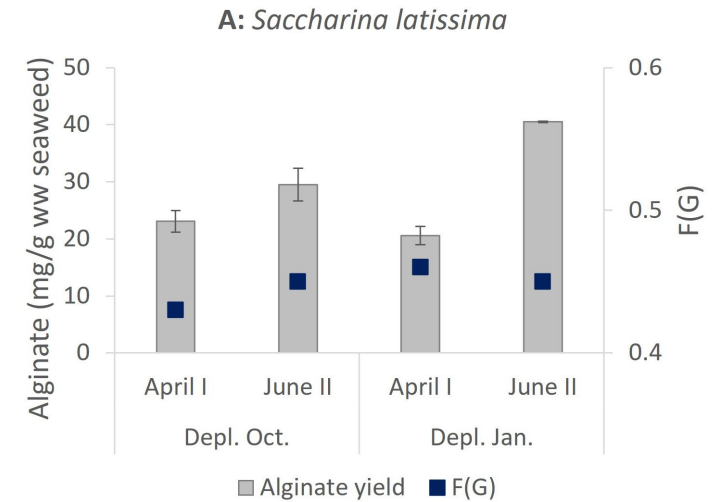
Arlov *et al.* 2024 Algal Res.
Vol. 78, pp. 103421



SL Oct are lower in iodine, while AE are similar



Mannitol and glucose (laminarin) displays a large variation over the harvesting season



F_G seems to be similar for SL while F_G increase during the harvesting season for AE

Case study 2: Solutions for Iodine Reduction



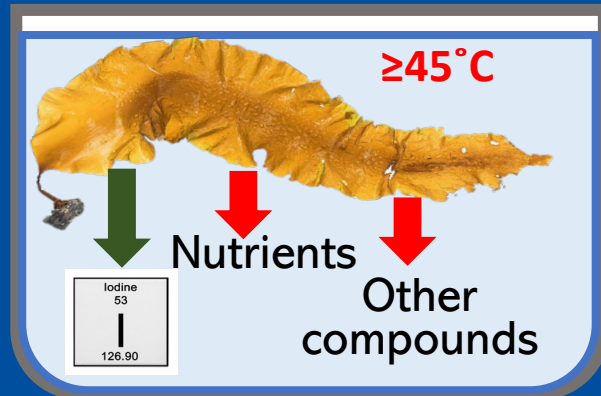
1. Laid on trays



2. Short dip in hot water

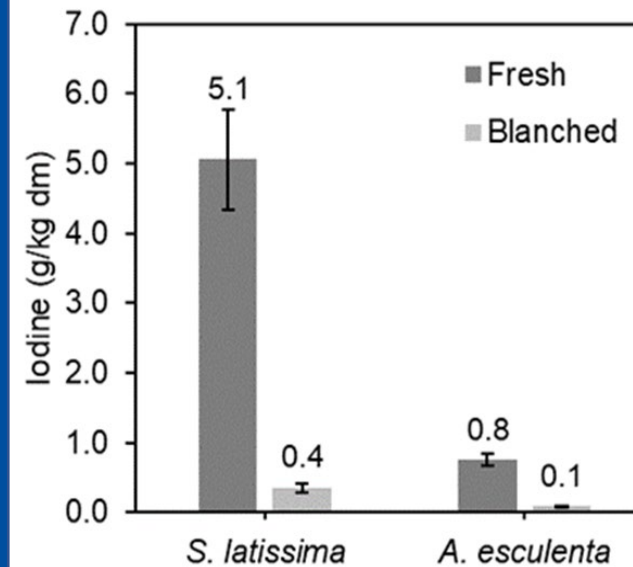


3. cooled in water



How does different parameters affect the blanching process?

- ☐ Time and Temperature (45°C 30s, 45°C 120s, 80°C 30s)
- ☐ Water : Seaweed ratio (500 g/L)
- ☐ Cut vs whole
- ☐ Fresh water vs Salt water (FWSW, SWSW, SWFW)
- ☐ Repeated blanching (Rep 5 – Rep10)



- *SL* reduction from 5000 mg/kg to 250-800 mg/kg
- *AE* reduction from 700 mg/kg to 50-150 mg/kg (Standart 90% reduction)

(+) 80°C, 30s favorable for ↓ microbiology and color

(-) water reduction reduce the blanching efficiency

() Minimal effect of cut vs whole

(+/-) Blanching in seawater led to a change in minerals

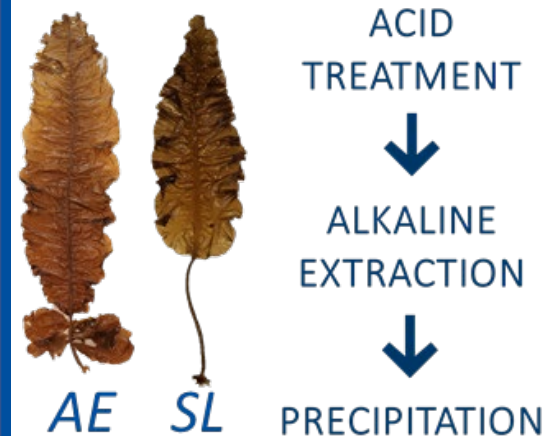
(+) Up to 10 times blanching in the same water display, minimal effect on iodine reduction

Case study 3: Establish alginate extraction for AE & SL

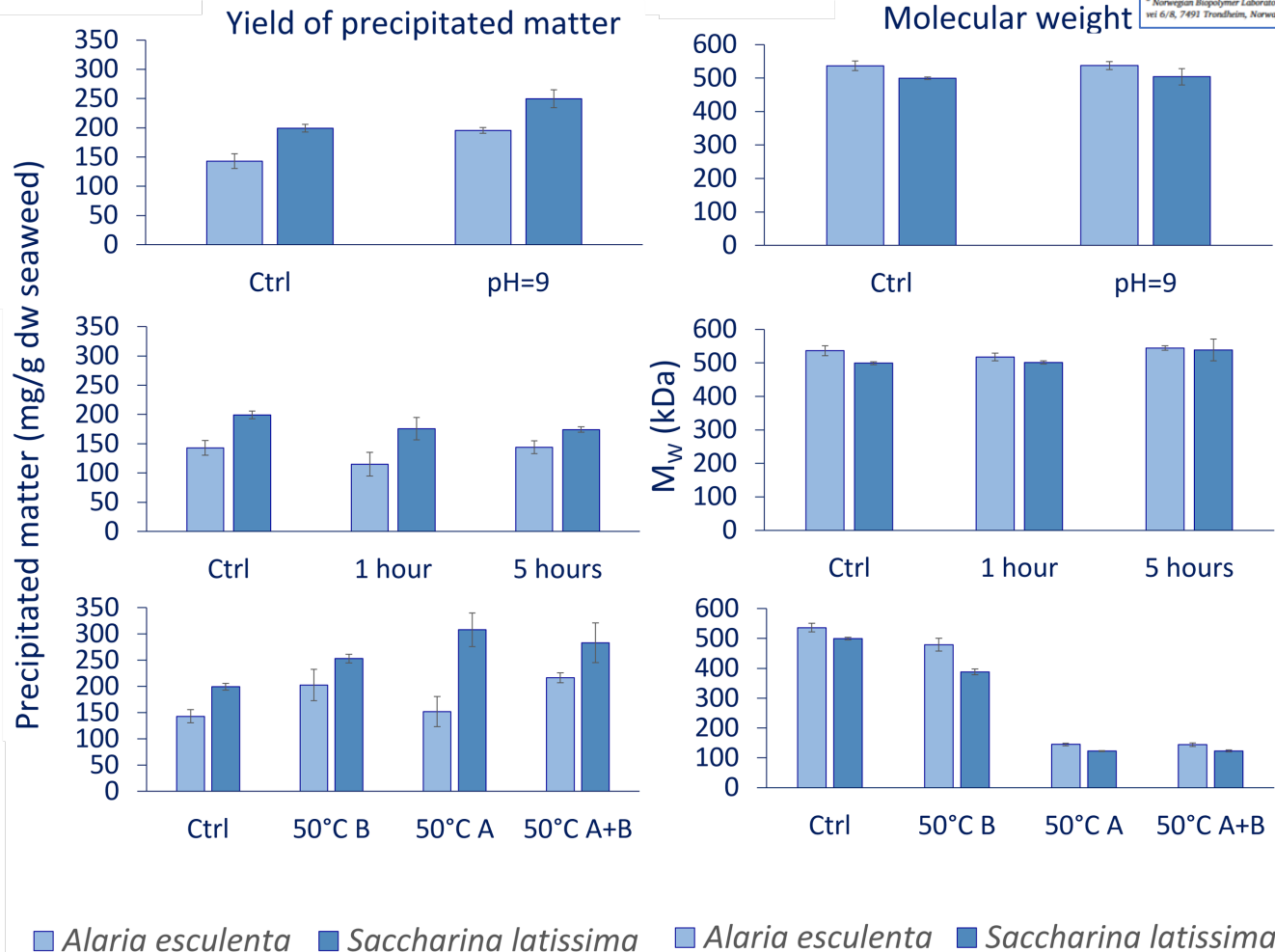
Norway produce alginate from Tangle ~7,000 Tons/Y



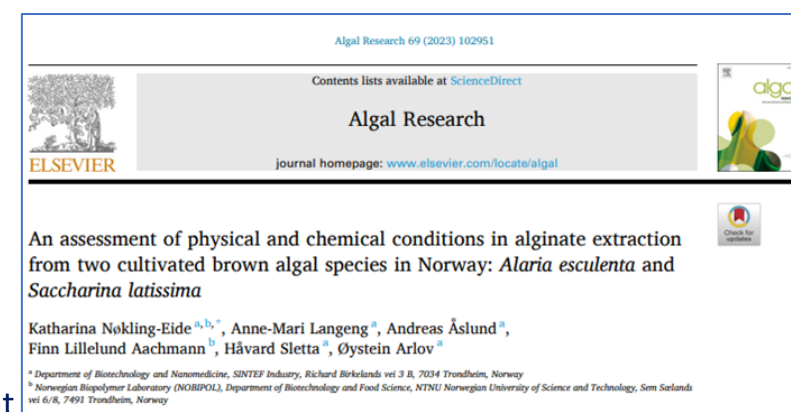
Aim to establish alginate extraction from cultivated seaweed



Tested parameters pH, Extraction time, Temperature



- ✓ Alginates with high yield and quality
- ✓ pH 9 increase with minimal impact on Mw
- ✓ Short Extraction time (1 hour)
- ✓ Temperature have a negative effect on Mw

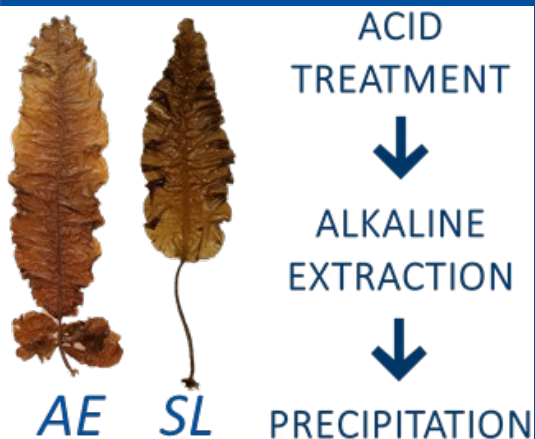




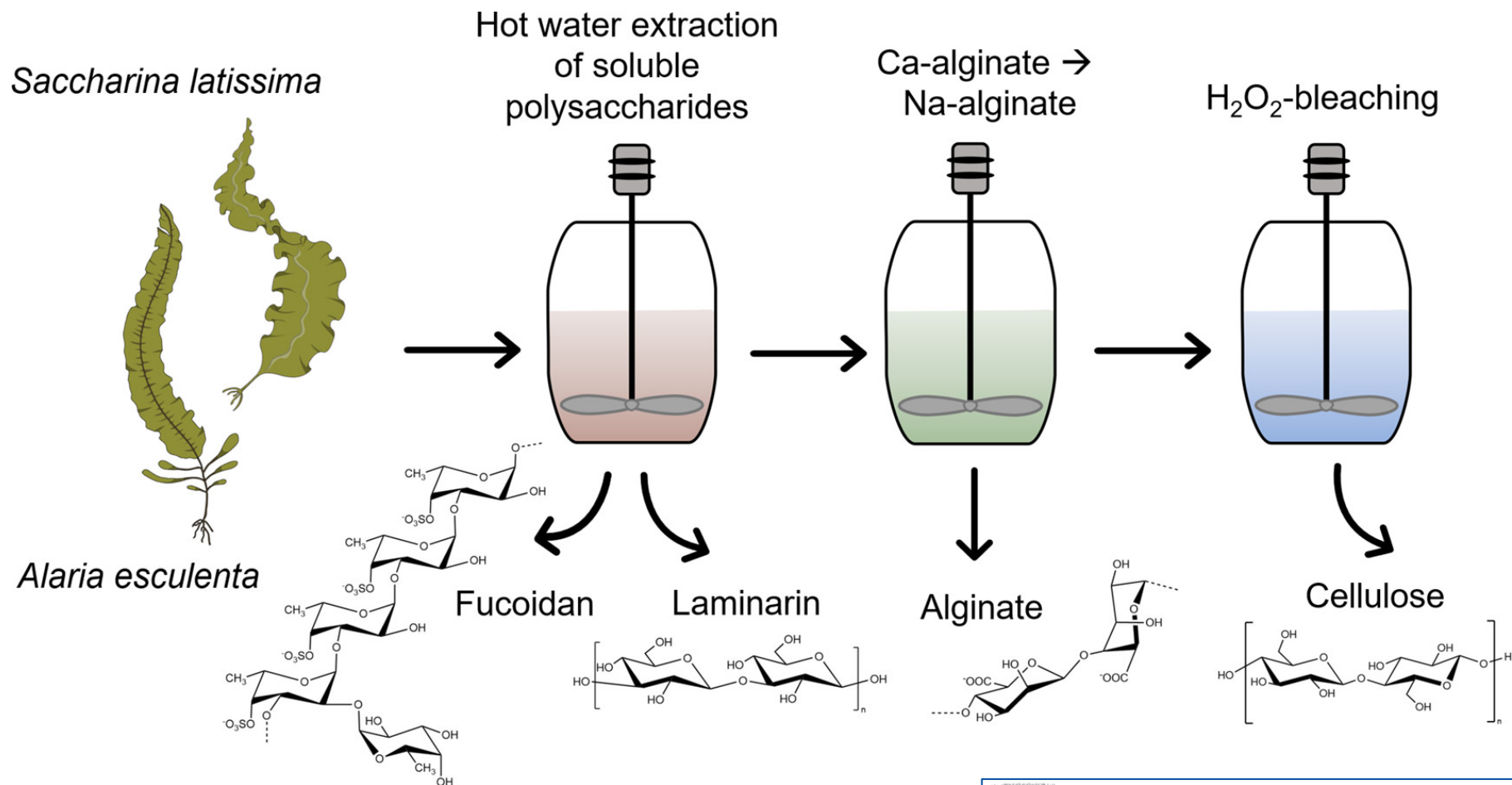
Case study 4: Biorefinery for polysaccharides from cultivated seaweed

Aim: Sequential extraction of laminarin, fucoidan, alginate and cellulose

Hot Water Extraction
Fucoidan
Laminarin



Bleaching
Cellulose



Extraction of Fucoidan, Laminarin without compromising Alginates (while Cellulose is stable)



Case study 4: Sequential extraction and fractionation



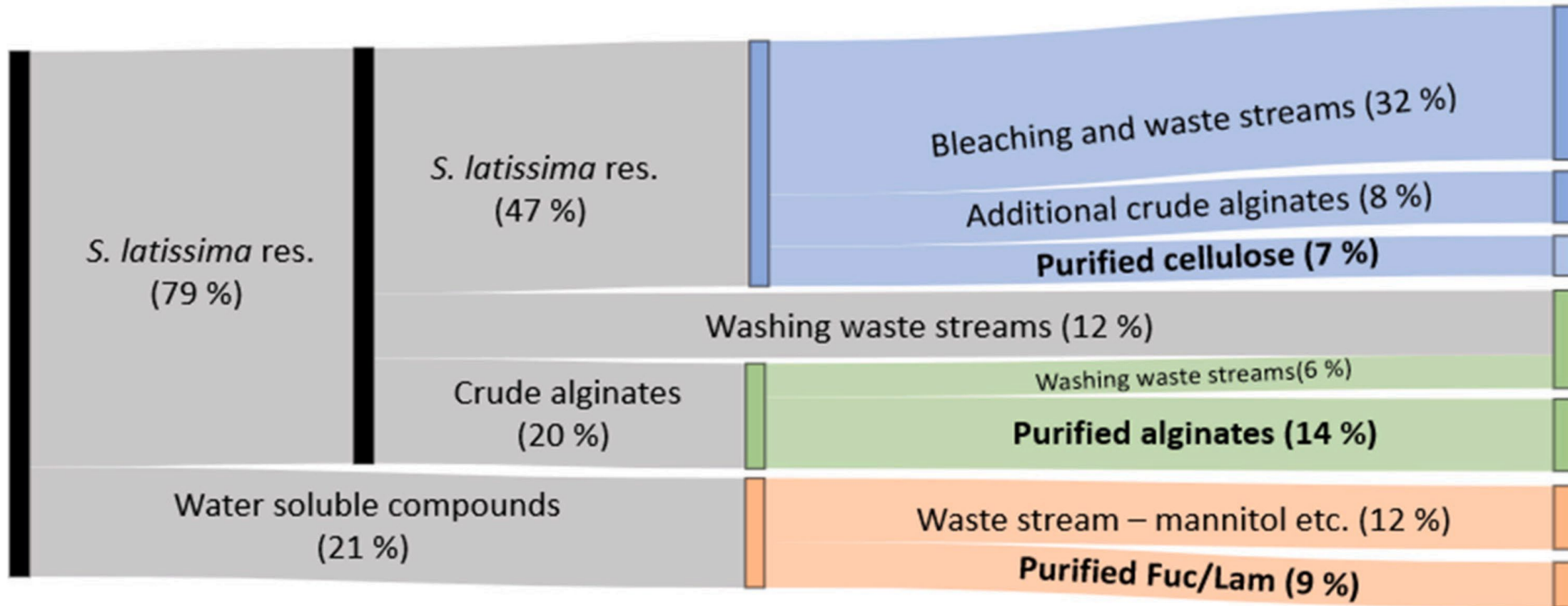
All fractions have high purity (<95%)

	Fucoidan/Laminarin		Alginate		Cellulose		Total	
	(g)	(% dw)	(g)	(% dw)	(g)	(% dw)	(g)	(% dw)
SL	80	5.0	172.6	10.76	111.2	6.9	375.2	23.4
AE	223.5	9.5	166.5	7.085	228.9	9.7	618.9	26.3

Possible with only chemical extraction



S. latissima
1048 g OM



Fucoidan with high Mw



Laminarin

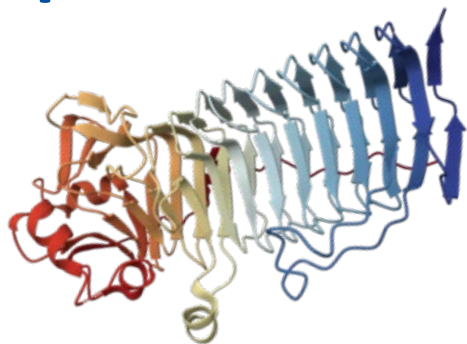


Alginates with high quality



Bleaching of cellulose works well

Case study 5: In-process epimerisation



Carbohydrate Polymers 325 (2024) 121557

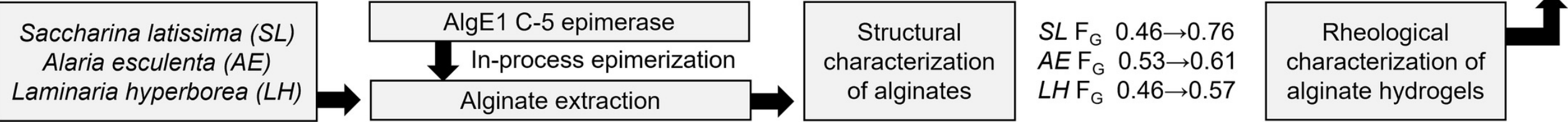
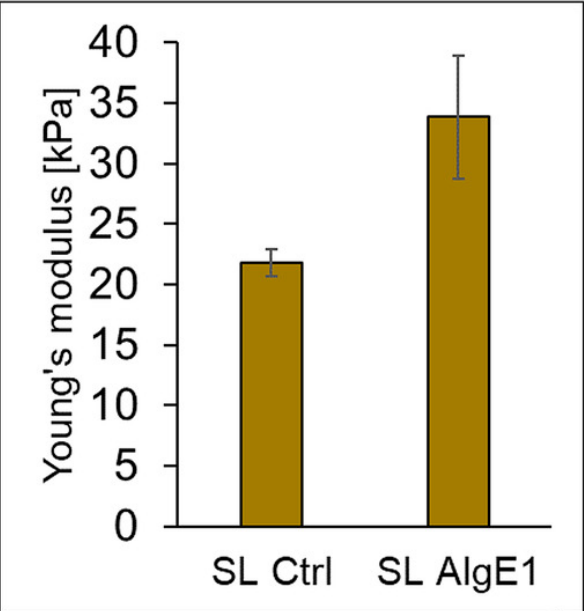
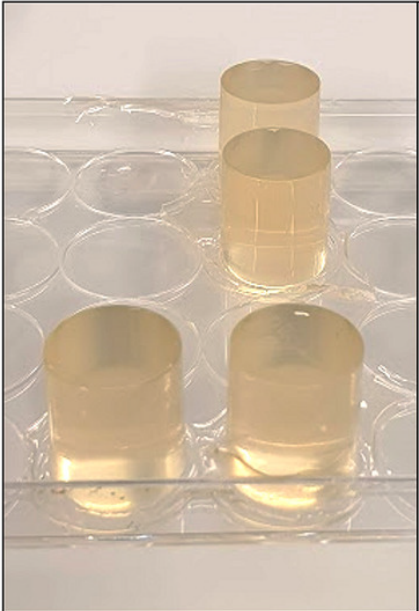
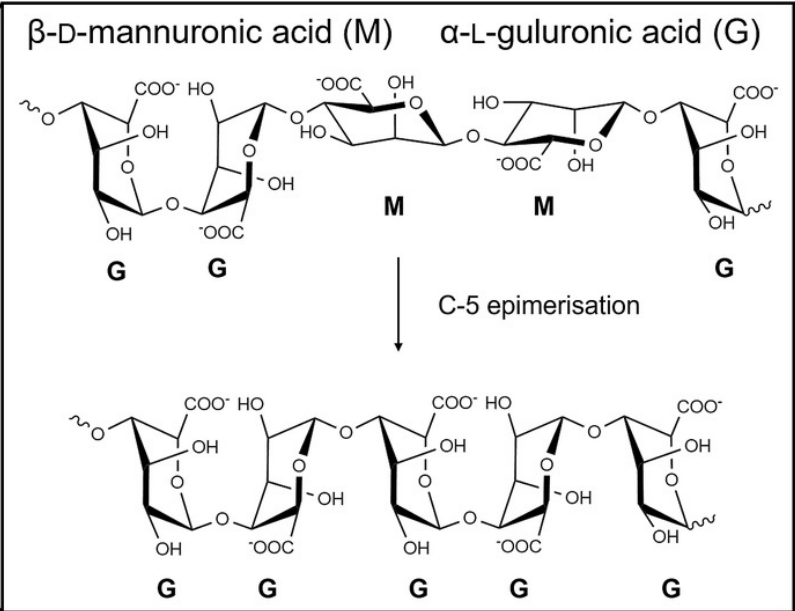
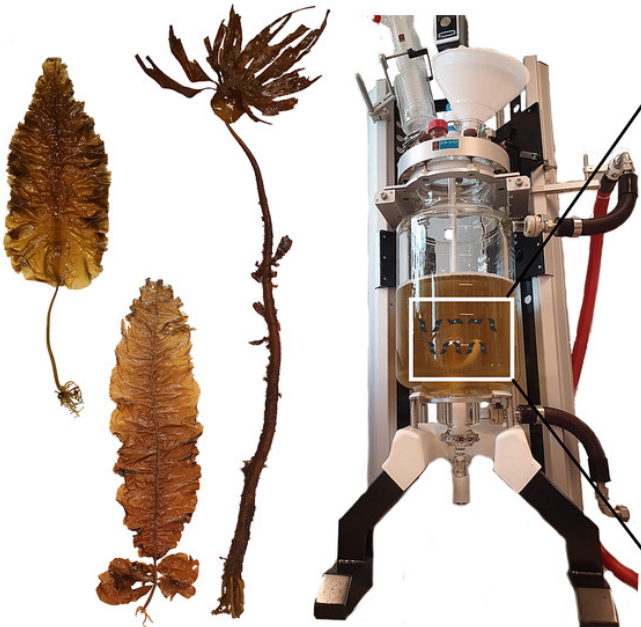
Contents lists available at ScienceDirect

Carbohydrate Polymers

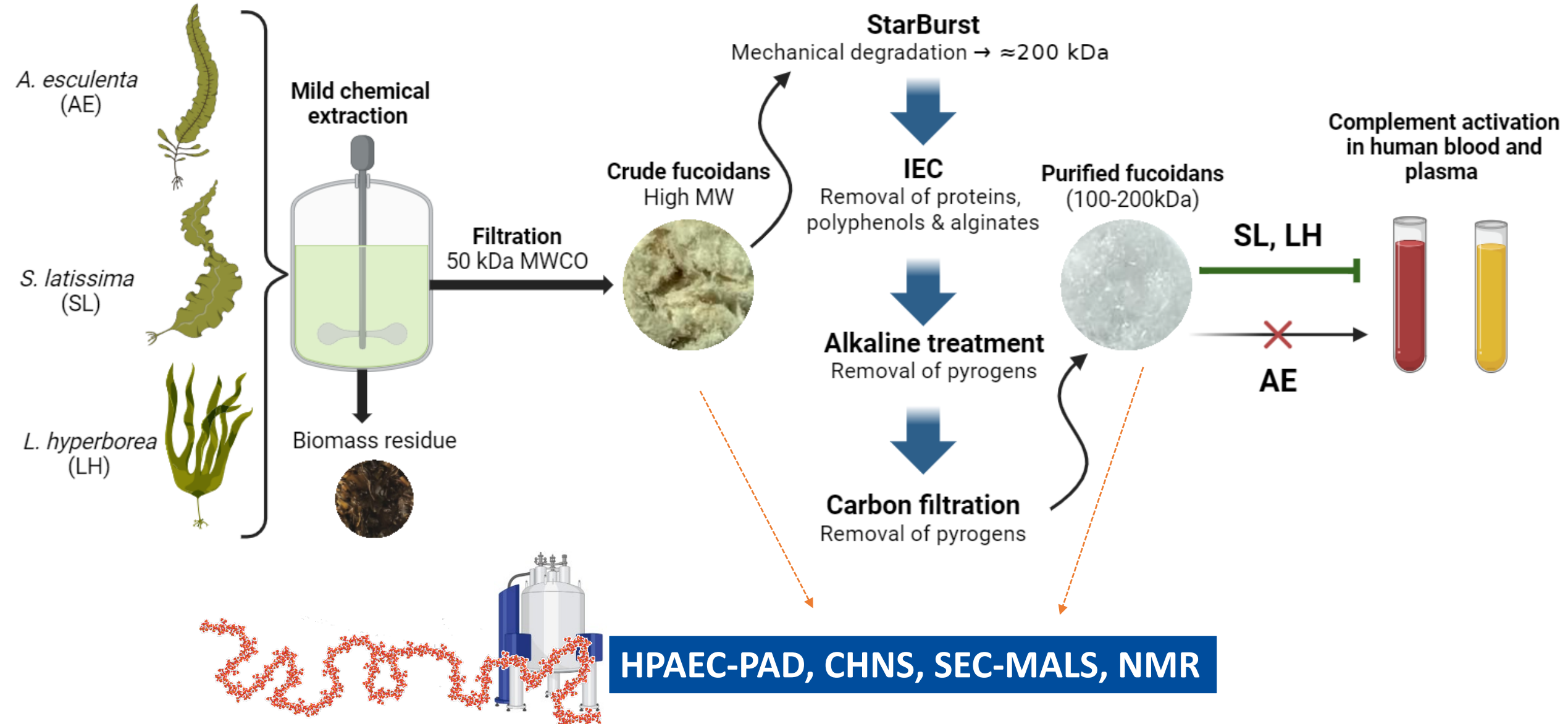
journal homepage: www.elsevier.com/locate/carbpol

In-process epimerisation of alginates from *Saccharina latissima*, *Alaria esculenta* and *Laminaria hyperborea*

Katharina Nøklung-Eide^{a,b,*}, Finn Lillelund Achmann^b, Anne Tøndervik^a, Øystein Arlov^a, Håvard Sletta^a



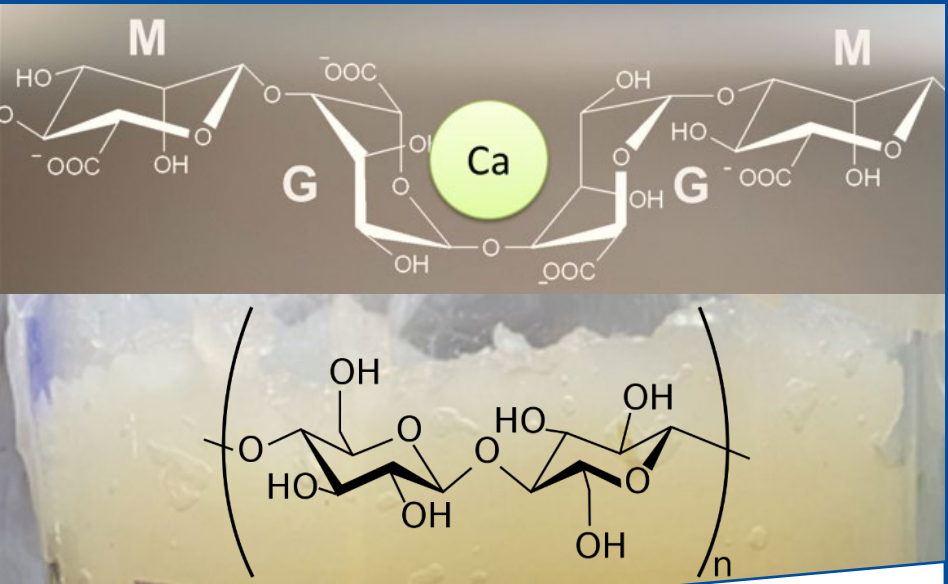
Case study 6: Chemical and structural assessment and bioactivity of fucoidans from SL, AE, LH



Case study 7: Bioplastic from seaweed



Cost-effective alginate and cellulose extraction in pure fractions and crude, low-cost fractions



Cultivated and wild brown algae, and residual biomass



Purity + Processing costs



Assess effects of polysaccharide structure and fraction purity on material properties



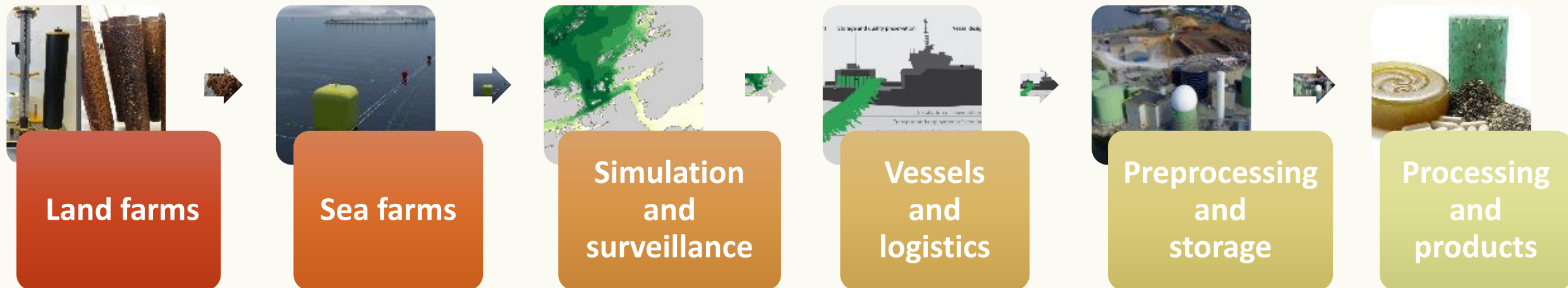
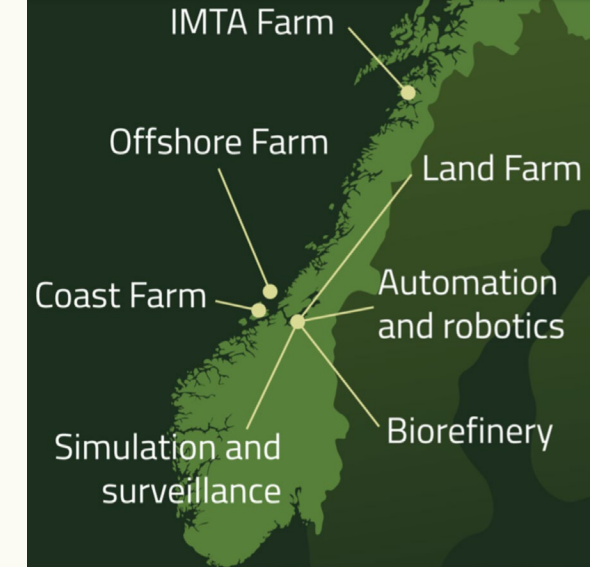
Development of material prototypes and demonstration of pilot scale manufacturing



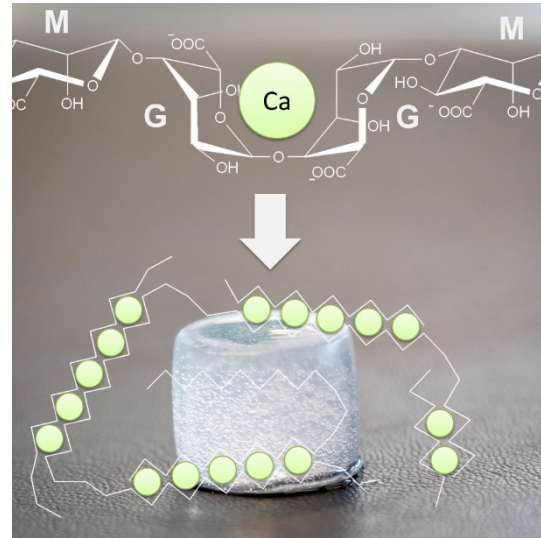
<https://norsktaresenter.no/>

RI SEAWEED

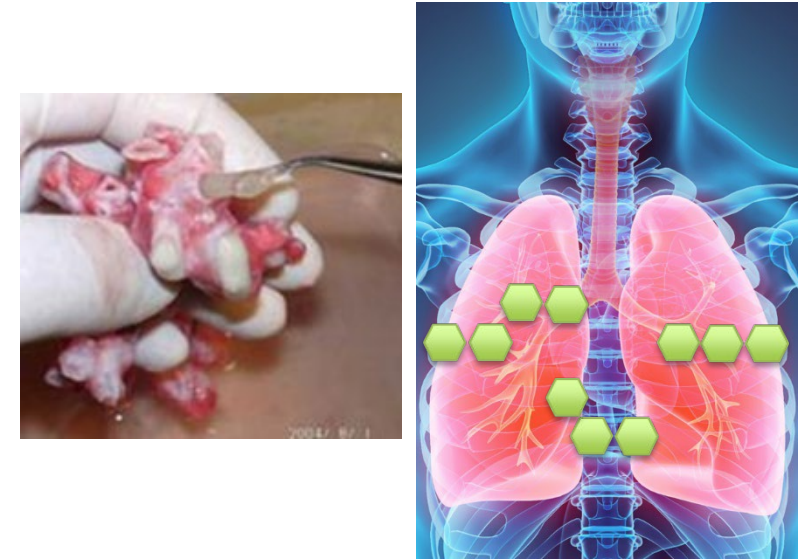
Norwegian Test Center for Seaweed Cultivation and Utilization Technologies



Alginate-based innovations



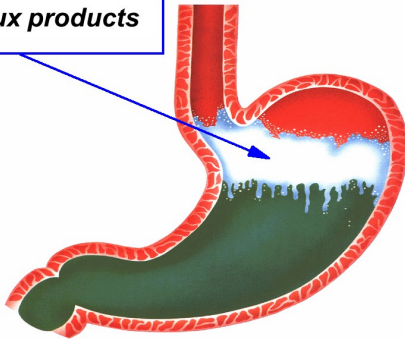
Treatment of chronic respiratory disease



Slow release of sperm cells for artificial insemination



Alginate raft formed by Anti-reflux products



Gastric reflux/
heartburn medicine

**Thank you for
your attention!**

SEAWEED INDUSTRY
**-A part of the solution for a
new bioeconomy in Norway**



Foto: Olav Øiehaug